## Advancing Language Models through Instruction Tuning: Recent Progress and Challenges

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The capability of following instructions is a key dimension for AI systems. Therefore, in NLP, instruction tuning – the process of training language models to follow natural language instructions – has become a fundamental component of the model development pipeline. This tutorial addresses three critical questions within the field: (1) What are the current focal points in instruction tuning research? (2) What are the best practices in training an instruction-following model? (3) What new challenges have emerged? To answer these questions, the tutorial presents a systematic overview of recent advances in instruction tuning. It covers different stages in model training: supervised fine-tuning, preference optimization, and reinforcement learning. It introduces scalable strategies for building high-quality instruction data, explores approaches for training autonomous AI agents that handle complex real-world tasks, and discusses common criteria for evaluating instructionfollowing models. The audience will gain a comprehensive understanding of cutting-edge trends in instruction tuning and insights into promising directions for future research.

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Zhihan Zhang is an Applied Scientist at Amazon. He works on building intelligent AI agents powered by large language models for shopping applications. Zhihan earned his Ph.D. in Computer Science and Engineering from the University of Notre Dame, where his research centered around training instruction-following language models. Prior to that, Zhihan received his B.S. from Peking University. Zhihan has published over 30 papers in top NLP/ML conferences and journals, including ACL, EMNLP, ICLR, and NAACL.

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