

# FillerSpeech: Towards Human-Like Text-to-Speech Synthesis with Filler Insertion and Filler Style Control

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## Abstract

Recent advancements in speech synthesis have significantly improved the audio quality and pronunciation of synthesized speech. To further advance toward human-like conversational speech synthesis, this paper presents FillerSpeech, a novel speech synthesis framework that enables natural filler insertion and control over filler style. To address this, we construct a filler-inclusive speech data, derived from the open-source large-scale speech corpus. This data includes fillers with pitch and duration information. For the generation and style control of natural fillers, we propose a method that tokenizes the filler style and utilizes cross-attention with the input text. Furthermore, we introduce a large language model-based filler prediction method that enables natural insertion of fillers even when only text input is provided. The experimental results demonstrate that the constructed dataset is valid and that our proposed methods for filler style control and filler prediction are effective.

## 1 Introduction

Text-to-Speech (TTS) synthesis systems (Lee et al., 2022; Li et al., 2024; Peng et al., 2024; Wang et al., 2025) have seen remarkable advancements in recent years, particularly in achieving high-quality audio generation (Kim et al., 2024; Lee et al., 2025a,b) and natural pronunciation (Ju et al., 2024). These improvements have paved the way for applications in various domains, such as virtual assistants, audiobooks, and human-computer interaction. Despite these advancements, achieving human-like conversational speech remains an open challenge.

Fillers, such as "um", "uh", or "well", are an integral part of natural human conversation (Zhu et al., 2022; Dinkar et al., 2022). They serve various functions, including signaling hesitation, buying time

for thought formulation, or maintaining the flow of dialogue. When these elements are missing from synthesized speech, the speech can sound unnatural, reducing its effectiveness in applications that require natural human interaction.

Previous research has attempted to address filler speech synthesis. (Éva Székely et al., 2019a) focused on training fillers as separate acoustic models to generate natural speech, while (Éva Székely et al., 2019b) learned fillers as tokens from a spontaneous conversational speech dataset. However, these models were limited to a narrow range of filler types (e.g., "uh" and "um"), limiting their ability to handle diverse speaking styles. (Yan et al., 2021) introduced an adaptive text-to-speech model to capture spontaneous speaking styles but did not explicitly focus on modeling fillers as non-verbal components of speech. (Fernandez et al., 2022) proposed a method to incorporate conversational style, including interjections, but struggled to generate and control fillers in a natural and seamless manner. (Wang et al., 2022) adopted a sampling-based approach for filler insertion but relied heavily on statistical methods, which often lacked coherence with the given textual context. These studies, while pioneering, highlighted challenges in modeling diverse filler styles and achieving precise text-based control for natural synthesis.

To tackle this challenge, we propose FillerSpeech, a novel framework for text-to-speech synthesis with filler insertion and filler style control. We first construct a filler-inclusive speech dataset derived from the large-scale LibriHeavy corpus (Kang et al., 2024) using an automated method to label fillers with pitch and duration information, thereby eliminating the need for manual annotation. To achieve speech synthesis with controllable filler style, we tokenize filler style attributes and use cross-attention to incorporate these word-level style tokens. Additionally, we integrate a pitch predictor into the text encoder to enhance the overall quality

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of the synthesized speech and improve control over filler style. While filler selection can be performed manually, we additionally introduce a large language model (LLM)-based filler prediction method that automatically inserts fillers based solely on the input text. Experimental results validate the effectiveness of our approach, demonstrating that FillerSpeech synthesizes natural and controllable speech, thereby enhancing the realism of conversational speech applications. Our demo is available at <https://fillerspeech.github.io/main>.

## 2 Related Work

### 2.1 Flow Matching in Speech Synthesis

Flow matching (Lipman et al., 2023) has emerged as a powerful technique for speech synthesis, offering advantages in both output quality and efficiency compared to traditional diffusion-based approaches (Popov et al., 2021; Kim et al., 2022).

Several recent works have explored the application of flow matching to various aspects of speech synthesis. (Velugoti et al., 2023) builds upon the flow-matching framework by introducing a rectified flow approach that improves synthesis efficiency while maintaining high-quality audio generation. (Le et al., 2023) further advances the field by adopting a versatile, non-autoregressive approach. This model not only generates Mel-spectrograms but also supports speech inpainting and style transfer, showcasing robustness in both seen and unseen scenarios. (Kim et al., 2023) proposes a data-efficient zero-shot TTS method that leverages a speech-prompted text encoder combined with flow matching. (Mehta et al., 2024) leverages optimal-transport conditional flow matching (OT-CFM) to generate high-quality speech with only a few synthesis steps. More recently, (Wu et al., 2024) takes flow-matching-based synthesis a step further by incorporating dynamic emotional control, enabling the generation of speech with time-varying emotional expressions. Similarly, (Kanda et al., 2024) focuses on fine-grained emotional control, specifically targeting laughter synthesis. This approach offers a highly expressive and adaptable speech synthesis framework.

Flow matching enables the generation of diverse and natural outputs with high computational efficiency (Yun et al., 2025). Building on this property, we adopt flow matching to synthesize expressive, filler-inclusive speech with both high quality and fine-grained controllability.

### 2.2 Large Language Models

Large language models such as GPT-3 (Brown et al., 2020) and PaLM (Chowdhery et al., 2023) have demonstrated strong capabilities in reasoning and context modeling, which are essential for predicting fillers in conversational speech. However, these proprietary models are not publicly available for fine-tuning, limiting their direct applicability to our task.

The LLaMA family of models (Touvron et al., 2023a,b) provides open-source, efficient architectures pretrained on diverse corpora, balancing performance with accessibility for research. Building on this foundation, Vicuna (Chiang et al., 2023) enhances conversational ability through fine-tuning on dialogue datasets. Vicuna-7B, in particular, specializes in context-aware and coherent dialogue generation, making it well-suited for tasks that require inserting contextually appropriate fillers.

We therefore adopt Vicuna-7B as the backbone of our filler prediction module, leveraging its open-source availability, efficiency, strong conversational performance, and compatibility with parameter-efficient fine-tuning methods such as low-rank adaptation (LoRA) (Hu et al., 2022; Cha et al., 2025).

## 3 Dataset Construction

### 3.1 Filler-Inclusive Data Collection

To train FillerSpeech, we construct a dataset comprising speech samples, each of which contains at least one filler. Fillers can generally be categorized into lexical fillers (e.g., "like", "you know") and non-lexical fillers (e.g., "uh", "um"). In this work, we focus on non-lexical fillers, as they are more universally applicable and less dependent on linguistic context. Based on previous studies (Ward, 2006; Wang et al., 2022), we curate a list of common fillers: "ah", "aha", "eh", "ha", "hm", "huh", "oh", "uh", "um", "well", "yeah", "ya". Using a large-scale corpus of high-quality speech, we identify and extract speech samples that contain these fillers. This process enables us to build a comprehensive and diverse dataset tailored to the specific needs of filler-inclusive speech synthesis.

### 3.2 Style Labeling for Fillers

In addition to collecting filler-inclusive data, we also label each filler occurrence with style information to facilitate controllable generation. The style labels focus on two key attributes: pitch (F0)

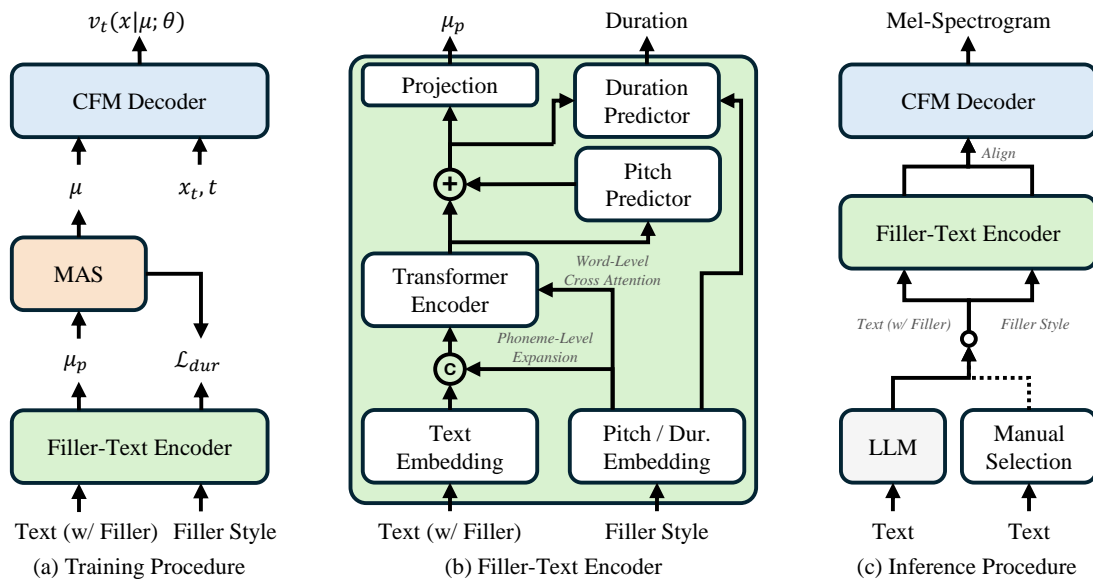


Figure 1: Overview of FillerSpeech. During inference, our method leverages a fine-tuned LLM to predict filler attributes from the input text, or alternatively, users can manually select the desired filler details.

and duration. To accurately identify the locations of fillers within the audio samples, we first align the speech with its corresponding text using an external aligner. This alignment step provides precise segmentation of fillers, which is essential for subsequent style labeling.

For pitch labeling, we first extract F0 values from the audio and then label each filler as high, medium, or low based on its average pitch. We compute these averages in two ways: one method calculates the average pitch for each filler type, and the other computes the average pitch of words within an utterance. Details are provided in Appendix D.1. Since pitch characteristics differ significantly by gender, we label male and female speakers separately. To determine the pitch height, we use semitone differences as a threshold. Specifically, we label a filler as high or low if its pitch deviates by more than four semitones from the reference.

For duration labeling, we calculate the average duration of each filler type and categorize each instance as long or short. We label fillers in the top 25% of the duration distribution as long, while those in the bottom 25% are labeled as short. By labeling both pitch and duration, our dataset captures the prosodic and temporal characteristics of fillers, providing detailed annotations for precise control in filler synthesis.

## 4 Method

We present a speech synthesis method that inserts fillers and enables control over their style. Our

model leverages filler style tokens in conjunction with a pitch predictor and cross-attention to modulate the speaking style of synthesized speech. In addition to directly manipulating filler style, we propose a fine-tuning approach for LLMs to predict filler insertions along with their style attributes, thereby enabling filler-inclusive speech synthesis from text alone. Detailed descriptions of each component are provided in the following subsections.

### 4.1 Tokenization of Filler

To effectively incorporate fillers into speech synthesis, we adopt a phoneme-based tokenization approach for fillers rather than treating each filler word as an indivisible token. Since there are far fewer distinct filler words than phonemes, using phoneme-level tokenization ensures smooth integration of fillers with regular words in synthesized speech.

For filler style, we tokenize pitch and duration using discrete labels. Regular words, which lack pitch and duration labels, are assigned null labels. Since pitch is strongly correlated with speaker gender, we further tokenize pitch labels based on gender.

### 4.2 Filler Style Control

To condition the encoder on pitch of filler at the phoneme level, we first embed the pitch tokens, then expand them to match phoneme-level resolution, and finally concatenate them with the phoneme embeddings of the text. To further enhance the integration of fillers into synthe-

sized speech, the encoder computes cross-attention between phoneme-level text representations and word-level pitch embeddings.

For duration control, we embed the duration tokens and use them together with the text representations as input to the duration predictor. To enable more precise filler style control, we explicitly incorporate pitch information during training via a dedicated pitch predictor that estimates appropriate pitch values from the text representation. By modeling pitch explicitly during training, the text encoder learns to better capture the prosodic characteristics necessary for natural filler generation and effective style control.

### 4.3 Prior Loss for Filler Representation

We compute a prior loss between the encoder outputs and the target Mel-spectrograms. Unlike conventional methods (Popov et al., 2021; Mehta et al., 2024) that compute prior loss on a sampled subset of encoder outputs for training efficiency, we compute the loss using all encoder outputs. Since fillers constitute only a small fraction of the text and style tokens appear exclusively in filler-containing segments, sampling could exclude them and thereby diminish filler style controllability. After computing the prior loss, we follow standard practice by sampling a subset of encoder outputs as input to the decoder to improve training efficiency.

### 4.4 Flow Matching Decoder

Our decoder is built on the flow matching framework, a generative diffusion model that employs optimal transport conditional flow matching for efficient and probabilistic data transformation. The flow matching process models a probability path that connects a simple prior distribution  $p_0$ , such as Gaussian noise, to a complex data distribution  $q(x)$ , such as a Mel-spectrogram. This is achieved by defining a vector field  $v_t(x)$  that governs the transformation of samples over time  $t$  through an ODE as follows:

$$\frac{d}{dt}\phi_t(x) = v_t(\phi_t(x)); \quad \phi_0(x) = x. \quad (1)$$

Here,  $\phi_t(x)$  represents the trajectory of a sample from the prior distribution to the target distribution. In OT-CFM, the training objective minimizes the difference between the predicted vector field  $v_t(x)$  and the ideal vector field  $u_t(x)$  as follows:

$$\mathcal{L}(\theta) = \mathbb{E}_{t,x_0,x_1} \|\mathbf{u}_t^{\text{OT}}(\phi_t^{\text{OT}}(x)|x_1) - v_t(\phi_t^{\text{OT}}(x)|\mu; \theta)\|^2. \quad (2)$$

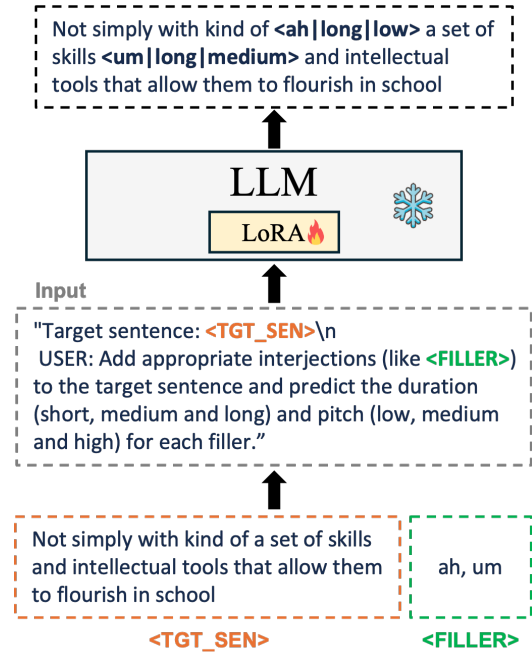


Figure 2: Overview of the LoRA fine-tuning for filler prediction in the LLM.

This formulation ensures that the decoder learns an efficient and smooth transformation from latent noise to Mel-spectrograms. The simplicity of the vector field  $u_t(x)$ , which changes linearly along the trajectory, reduces the number of required synthesis steps compared to traditional diffusion models, thereby significantly improving speed and accuracy.

### 4.5 LLM-based Filler Prediction

To insert fillers naturally based on the input text, we propose an LLM-based filler prediction module. To leverage the reasoning capabilities of LLMs (Wei et al., 2022) while mitigating catastrophic forgetting, we fine-tune an LLM using a LoRA (Hu et al., 2022; Cha et al., 2025). Our method predicts both the position and type of each filler, as well as an appropriate duration and pitch for each, by considering the surrounding context in the input text.

To allow a single model to handle a variety of filler prediction scenarios, we design a set of instruction prompts with different levels of specification. These prompts cover cases where the filler type is specified; where both the filler type and position are given; where a set of potential filler candidates is provided; or where only the filler position is specified. In each scenario, the model is trained to predict the remaining characteristics such

as duration, pitch, and type that are not provided.

The LLM is trained separately from the TTS model, and during speech synthesis inference, the LLM-based filler prediction can be utilized as needed. Detailed information on the prompt design is provided in Appendix A.

## 5 Experiments

### 5.1 Dataset

Using the method described in Section 3, we constructed a filler-inclusive speech dataset from the large-scale Libriheavy corpus, which comprises 50,000 hours of speech data. The resulting dataset comprises 4,460 speakers and a total of 2,116 hours of speech. Each sentence contains at least one filler, and each filler instance is annotated with pitch and duration information. For the validation and test sets, we selected 50 speakers and obtained 2,707 and 2,966 samples, respectively.

### 5.2 Implementation Details

#### 5.2.1 Data Construction

In constructing the filler-inclusive dataset, we employed the Montreal Forced Aligner<sup>1</sup> (MFA) as the external aligner and Parselmouth<sup>2</sup> for pitch extraction.

#### 5.2.2 Speech Synthesis

The flow-matching decoder in our model was implemented using a Transformer-based U-Net architecture, ensuring efficient and high-quality Mel-spectrogram generation. For speaker information extraction, we employed the style encoder from the Meta-StyleSpeech model (Min et al., 2021). We integrated the pitch predictor into our framework to achieve accurate and controllable style generation, adopting the structure proposed in (Ren et al., 2021). To compute the alignment between the encoder outputs and the Mel-spectrogram, we employed super monotonic alignment search (MAS) (Lee and Kim, 2024).

For training, we used two NVIDIA RTX A6000 GPUs with a batch size of 32 per GPU. The model was trained for one million steps (approximately 83 hours). Our model contains 60.11M parameters, and additional hyperparameter details are provided in Table 4. We used BigVGAN (Lee et al., 2023) as the vocoder for waveform generation.

<sup>1</sup><https://montreal-forced-aligner.readthedocs.io>

<sup>2</sup><https://github.com/YannickJadoul/Parselmouth>

### 5.3 LLM-based Filler Prediction

We employed Vicuna-7B (Chiang et al., 2023) as the base LLM for the filler prediction task. We fine-tuned this model using a LoRA adapter, which reduced the number of trainable parameters to only 4.20M. Additionally, we evaluated several other instruction-tuned LLMs from the LLaMA (Touvron et al., 2023a) and Qwen (Yang et al., 2024) families as alternative bases for filler prediction. For each of these models, we froze the model weights and fine-tuned a LoRA adapter on our filler prediction task. Their performance is compared in Table 3. In particular, we implemented a variant termed Vicuna w/ SFI (sampling-based filler insertion, following (Wang et al., 2022)) by adding an additional output branch to Vicuna-7B following the SFI approach, with a LoRA adapter integrated during fine-tuning. This branch consists of a single 13-way softmax layer that predicts one of 13 filler words or no filler insertion.

### 5.4 Evaluation Metrics

#### 5.4.1 Speech Synthesis

We evaluated the performance of the synthesized speech using both subjective and objective metrics. To evaluate the naturalness of the synthesized speech and the similarity to the target speaker, we conducted a mean opinion score (MOS) test and a similarity mean opinion score (sMOS) test. In the MOS test, evaluators rated the naturalness of the speech on a 5-point scale (1 to 5), while in the sMOS test, they assessed how similar the synthesized speech was to the target speech on the same scale. We also conducted filler naturalness MOS (fMOS) and filler style controllability MOS (cMOS) evaluations to assess the naturalness of filler segments in speech and the effectiveness of filler style control. Detailed information on the MOS evaluation can be found in Appendix B.1.

We employed the UTMOS (Saeki et al., 2022) model to automatically predict MOS scores, providing an objective measure of speech quality. To evaluate the pronunciation accuracy of synthesized speech, we used automatic speech recognition (ASR) models, specifically Whisper (Radford et al., 2023) and wav2vec 2.0 (Baevski et al., 2020), to calculate word error rate (WER) and phoneme error rate (PER). To verify how well the synthesized speech matched the target speaker’s voice, we extracted speaker embeddings using WavLM-

Table 1: Experimental results of the proposed method. Con, PP, and CA indicate style controllability, pitch predictor, and cross-attention, respectively. The MOS results are reported with a 95% confidence interval.

Method	Con	Token	PP	CA	MOS ( $\uparrow$ )	sMOS ( $\uparrow$ )	fMOS ( $\uparrow$ )	cMOS ( $\uparrow$ )	UTMOS ( $\uparrow$ )	WER ( $\downarrow$ )	PER ( $\downarrow$ )	SIM ( $\uparrow$ )
GT	-	-	-	-	4.02 $\pm$ 0.05	4.22 $\pm$ 0.05	4.04 $\pm$ 0.06	3.91 $\pm$ 0.07	3.6038	5.64	14.27	-
Vocoded	-	-	-	-	3.99 $\pm$ 0.05	4.16 $\pm$ 0.05	3.98 $\pm$ 0.07	3.85 $\pm$ 0.06	3.4116	5.64	14.48	-
Matcha-TTS	$\times$	$\times$	$\times$	$\times$	3.62 $\pm$ 0.07	3.47 $\pm$ 0.07	3.86 $\pm$ 0.07	3.69 $\pm$ 0.07	3.3536	<b>4.56</b>	11.11	0.9269
FillerSpeech	$\checkmark$	$\checkmark$	$\times$	$\times$	3.21 $\pm$ 0.07	3.39 $\pm$ 0.07	3.54 $\pm$ 0.08	3.36 $\pm$ 0.08	3.2020	4.60	<b>11.05</b>	0.9280
	$\checkmark$	$\checkmark$	$\checkmark$	$\times$	3.80 $\pm$ 0.06	<b>3.53 <math>\pm</math> 0.07</b>	3.92 $\pm$ 0.07	3.81 $\pm$ 0.07	3.8307	9.36	14.28	0.9293
	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	<b>3.84 <math>\pm</math> 0.06</b>	3.50 $\pm$ 0.07	<b>3.96 <math>\pm</math> 0.07</b>	<b>3.82 <math>\pm</math> 0.07</b>	<b>3.8780</b>	6.33	12.10	<b>0.9309</b>

base-plus for speaker verification<sup>3</sup> and computed speaker embedding similarity (SIM) with the reconstructed waveform.

### 5.4.2 Filler Prediction

To evaluate the performance of the language model’s filler prediction, we calculate the accuracy of filler position, type, duration, and pitch by comparing the model’s outputs to the ground truth, with results reported as percentages. This evaluation measures the degree of agreement between the predicted and ground truth labels for each aspect. Note that the accuracy for filler type, duration, and pitch is computed only for those instances where the predicted filler is inserted at the correct position as specified in the ground truth.

In addition to quantitative accuracy, qualitative evaluation is conducted using GPT-4o (OpenAI, 2024), which assigns scores to the model’s performance in two filler prediction tasks: position (Score-P) and type (Score-T). Scores range from 1 to 5, where a score of 1 indicates poor performance and a score of 5 indicates excellent performance. Given the inherent variability of natural speech, multiple filler placements may appear natural within a sentence. Therefore, qualitative evaluation is crucial to capture these nuances, which is why we leverage GPT-4o for this assessment.

The scoring process for all tasks takes into account factors such as naturalness, contextual relevance, fluency, and overall suitability for speech interaction, providing a comprehensive assessment of the model’s performance. For more details on the evaluation process, please refer to Appendix B.3.

<sup>3</sup><https://huggingface.co/microsoft/wavlm-base-plus-sv/>

## 6 Results

### 6.1 Speech Synthesis with Filler Insertion

Table 1 shows the subjective and objective evaluation results. The proposed method successfully synthesizes speech with natural-sounding, contextually appropriate filler insertion. Through both subjective MOS tests and objective metrics such as UTMOS and SIM, the synthesized speech demonstrated high naturalness, even when fillers were inserted at various positions in the text.

Notably, the inclusion of pitch information led to a significant improvement in UTMOS, indicating enhanced speech naturalness. However, a decline in pronunciation accuracy was observed, as reflected by increased WER and PER values. This suggests that incorporating pitch information into the prior loss computation may cause the text encoder to focus more on acoustic features at the expense of text-based representations. Consequently, the encoder’s ability to represent phonetic information accurately could be negatively impacted, leading to reduced pronunciation accuracy. Nevertheless, incorporating cross-attention helped improve both pronunciation accuracy and speaker similarity.

To specifically evaluate the naturalness of the filler segments in speech, we additionally conducted an fMOS evaluation. As shown in Table 1, using filler tokenization alone generally resulted in reduced naturalness. However, by incorporating a pitch predictor and cross-attention mechanism, our method improved the naturalness of the filler segments.

### 6.2 Filler Style Control

Our method provides precise control over filler style, allowing the pitch and duration of fillers to be modulated as desired. To validate this capability, we conducted an experiment using the same input text, where a particular filler word was synthesized under different style conditions. Figure 3 presents pitch track plots, showing that the gen-

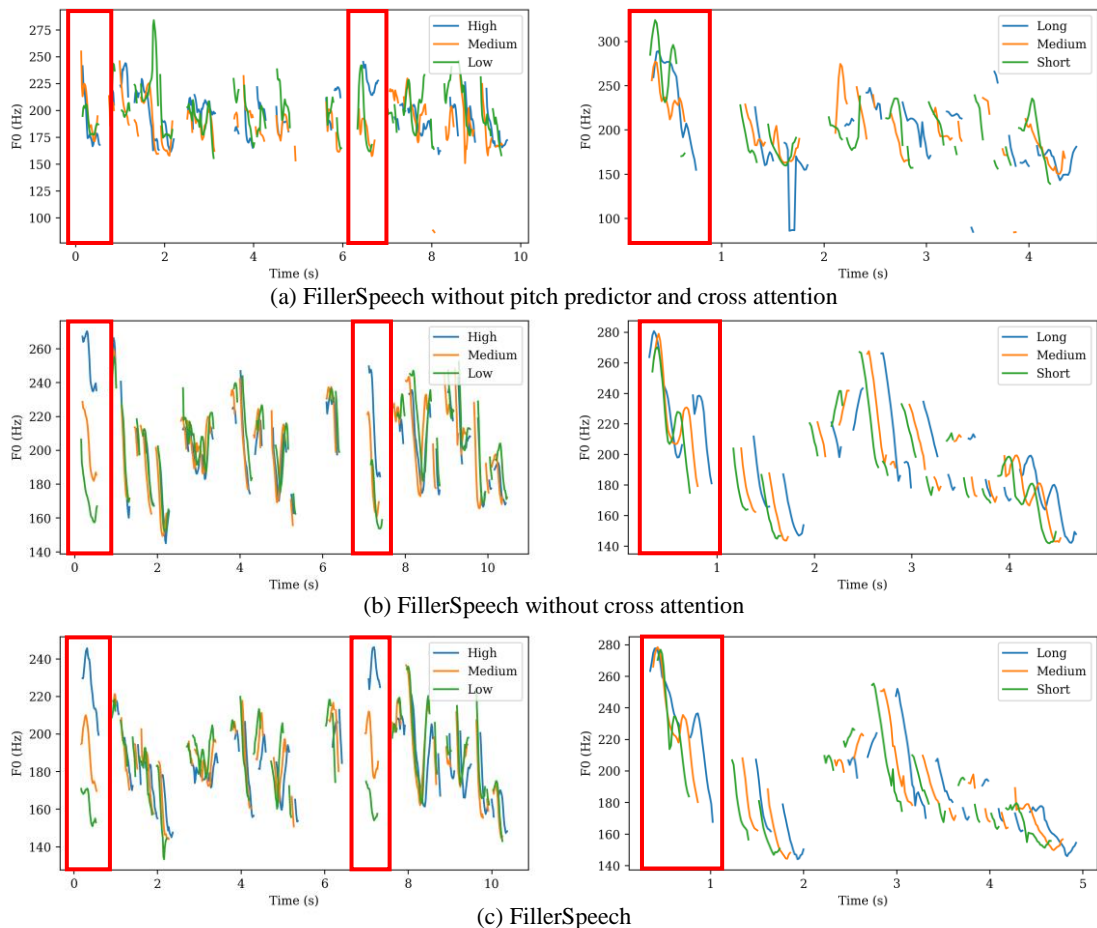


Figure 3: Pitch track visualization of synthesized speech with different filler styles. The red boxes highlight regions where filler words occur. The left column shows varying pitch control, while the right column shows varying duration control.

erated pitch contours vary according to the specified style tokens. For example, when a higher-pitch style was applied, the filler’s pitch was consistently higher than in other conditions, demonstrating the method’s robustness in controlling prosodic attributes. This highlights the model’s ability to adapt fillers dynamically based on stylistic requirements, a critical feature for expressive and context-aware speech synthesis.

Comparisons between FillerSpeech and ablated versions (with certain modules removed) reveal that both the pitch predictor and cross-attention significantly affect the filler’s pitch control. Notably, while the pitch predictor slightly degrades pronunciation accuracy, it markedly improves control over the filler’s pitch. Similarly, cross-attention—by incorporating word-level pitch conditioning—adds stability to pitch control. In contrast, duration control remains largely unchanged, indicating that pitch information does not substantially contribute to predicting duration.

We also conducted a subjective evaluation cMOS to measure how well the fillers in the generated speech matched the intended style labels. As shown in Table 1, simply adding filler tokenization (without our other modules) degraded performance relative to the baseline. However, when tokenization was combined with the pitch predictor and cross-attention, the filler style controllability improved beyond the baseline.

### 6.3 LLM-based Filler Prediction

Table 2 shows that our proposed method outperforms all baseline models in the filler prediction task. Specifically, the Vicuna w/o FT model fails to predict fillers accurately. Although the Vicuna w/ SFI model predicts only filler position and type (not duration or pitch), its performance is significantly inferior to that of our model.

To verify that Vicuna-7B was the optimal choice for the LLM component, we compared its performance with other instruction-tuned LLMs. All

models were trained under identical conditions, with only the LLM component varied. The results, presented in Table 2, show that Vicuna-7B (fine-tuned on GPT-human dialogue data) outperforms the other models.

### 6.3.1 Accuracy Evaluation

As shown in Table 3, the Qwen series shows consistent improvements as the model size increases, but overall remains weaker than the LLaMA family. Even the smallest LLaMA model surpasses all Qwen variants, highlighting the stronger generalization ability of the LLaMA backbone. Within the LLaMA series, different model sizes provide complementary strengths, with some models favoring duration while others perform better on pitch.

Vicuna-7B achieves the best overall performance, particularly in position and type prediction. Its dialogue-oriented pretraining allows it to capture contextual cues more effectively than other instruction-tuned LLMs, making it the most reliable model for filler prediction across the evaluated metrics.

### 6.3.2 LLM-based Evaluation

Table 3 also presents the GPT-based evaluation of naturalness. The trend largely mirrors the accuracy results: Qwen models lag behind, whereas the LLaMA family achieves stronger scores. Within LLaMA, performance improves steadily with scale, reflecting better contextual modeling.

Vicuna-7B again demonstrates the most human-like behavior, receiving the highest evaluations for both filler placement and type. This confirms that its dialogue-focused adaptation not only improves discrete accuracy but also translates into more natural and contextually appropriate filler generation.

## 6.4 Addressing Potential Hallucination

To address concerns about potential hallucinations in filler prediction, we conducted experiments using a random sampling baseline. The random sampling method generates fillers based on the distribution observed in our training dataset. As shown in Table 2, our proposed Vicuna w/ LoRA approach significantly outperforms the random sampling method. These findings support our claim that the superior performance of our model is due to meaningful filler predictions appropriate to the input text, rather than mere hallucinations.

Table 2: Comparison of filler prediction performance. The Vicuna w/ SFI model only predicts filler position and type.

Method	Accuracy				GPT Scores	
	Position	Type	Duration	Pitch	Position	Type
GT	-	-	-	-	3.25	3.30
Random Sampling	4.32	28.87	-	-	2.80	2.77
Vicuna w/o FT	1.35	13.33	46.67	24.44	2.44	2.47
Vicuna w/ SFI	59.67	38.14	-	-	2.41	2.81
Vicuna w/ LoRA	<b>82.56</b>	<b>78.44</b>	<b>52.46</b>	<b>63.27</b>	<b>3.31</b>	<b>3.27</b>

Table 3: Comparison of LoRA-based fine-tuning results for filler prediction across instruction-tuned LLMs.

Method	Accuracy				GPT Scores	
	Position	Type	Duration	Pitch	Position	Type
GT	-	-	-	-	3.25	3.30
Qwen-1.5B	69.65	60.15	49.87	61.95	3.10	3.13
Qwen-3B	73.59	57.66	49.03	61.19	3.23	3.14
Qwen-7B	75.20	59.76	51.43	62.02	3.23	3.19
LLaMA-1B	81.11	72.85	<b>52.54</b>	62.36	3.25	3.22
LLaMA-3B	80.13	73.78	50.28	62.68	3.27	3.20
LLaMA-8B	81.65	76.43	50.55	<b>63.71</b>	3.29	3.22
Vicuna-7B	<b>82.56</b>	<b>78.44</b>	52.46	63.27	<b>3.31</b>	<b>3.27</b>

## 7 Conclusion

In this paper, we introduced FillerSpeech, a novel speech synthesis framework that integrates filler insertion with filler style control. We constructed a filler-inclusive speech dataset from a large-scale speech corpus by leveraging an automated method to label fillers with pitch and duration information, thereby eliminating the need for manual annotation. Our approach employs cross-attention mechanisms and a pitch predictor to condition the model on filler style, which enhances control over prosody, especially pitch. While fillers can be manually adjusted to achieve a desired style, we further propose an LLM-based filler prediction method that enables natural filler insertion given only text input. Experimental results demonstrate that our methods substantially improve both speech quality and style control, and that the LLM-based filler prediction effectively predicts filler attributes from text.

## 8 Limitations

In this work, we employed Vicuna-7B to achieve the best possible performance in filler prediction. However, such a large model can be inefficient in terms of inference speed and resource usage. Nevertheless, our LoRA-based fine-tuning approach is also applicable to smaller LLMs, and we demonstrate that even a 1B-parameter model can outperform existing baselines. This suggests that using a



smaller model is a viable alternative when computational efficiency is a priority.

While our discrete labeling approach allows for effective control within a predefined label space, it limits the model’s ability to achieve very fine-grained or extreme stylistic control. In future work, we aim to explore more expressive speech synthesis and investigate control methods based on continuous values rather than categorical labels.

## 9 Acknowledgments

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Table 4: Hyperparameters of FillerSpeech.

Module	Hyperparameter	FillerSpeech
Embedding	Text	192
	Speaker	64
	Pitch	64
	Duration	64
Encoder	Prenet Conv. Hidden Dim.	192
	Prenet Conv. Layers	3
	Prenet Conv. Kernel Size	5
	Prenet Dropout	0.5
	Transformer Hidden Dim.	320
	Transformer FFN Filter Channels	768
	Transformer Layers	6
	Transformer Kernel Size	3
	Transformer Attention Heads	2
	Transformer Dropout	0.1
	Projection Hidden Dim.	320
	Projection Layers	2
Projection Kernel Size	3	
Projection Dropout	0.5	
Pitch predictor	Conv. Hidden Dim.	192
	Conv. Layers	5
	Conv. Kernel Size	5
	Conv. Dropout	0.5
Duration predictor	Conv. Hidden Dim.	384
	Conv. Layers	2
	Conv. Kernel Size	3
	Conv. Dropout	0.1
CFM decoder	Channels	[512, 512]
	Dropout	0.05
	Blocks	1
	Mid Blocks	2
	Attention Heads	2
	Activation	snakebeta
	Solver	euler
	Sigma min	1e-4
Optimizer	Optimizer	Adam
	Learning Rate	0.0001
	Beta	[0.9, 0.98]

## A Prompt for Filler Prediction

To train our LLM to predict the appropriate position, type, duration, and pitch of fillers, as shown in Figure 4, we employed four different types of prompts.

In the first prompt type, the desired filler type is explicitly specified for prediction. In this case, **<TGT\_SEN>** denotes the sentence into which the filler will be inserted, and **<FILLER>** indicates the desired filler type.

The second prompt type involves specifying both the desired filler type and the insertion position within the sentence. Here, **<TGT\_SEN>** represents the sentence for filler insertion, **<FILLER>** stands for the desired filler type, and **<TGT\_POS>** indicates the token position within **<TGT\_SEN>** where the filler should be inserted.

For the third prompt type, a set of filler type options is provided, and the LLM selects the most appropriate filler from these options to insert into **<TGT\_SEN>**.

In the fourth prompt type, similar to the third, a

set of filler type options is given. However, in this case, the LLM not only selects the appropriate filler but also inserts it at the specified token position **<TGT\_POS>** within **<TGT\_SEN>**.

Across all prompt types, the predicted duration for each filler is classified as either short, medium, or long, while the predicted pitch is categorized as low, medium, or high.

## B Details of Evaluation Metrics

### B.1 Mean Opinion Score Test

For the subjective evaluation, we conducted both MOS and sMOS tests using Amazon Mechanical Turk, recruiting 20 evaluators for each test. For the evaluations, 50 utterances were randomly sampled from the test set. Additionally, we interspersed fake samples among the test utterances. We filtered out ratings from workers who gave scores to fake samples to exclude unreliable participants.

### B.2 Automatic Speech Recognition for Filler-inclusive Speech

In typical TTS tasks, ASR used for pronunciation evaluation employs a text normalization process that includes the removal of filler words from the ASR output. However, because our approach intentionally synthesizes speech with fillers, we deliberately bypass the removal of filler words during text normalization. This allows us to directly assess the performance of our system in generating filler-inclusive speech.

### B.3 GPT Score

Building on the studies (Chiang and Lee, 2023; Chiang et al., 2023; Zheng et al., 2023; Fang et al., 2025) that use LLM models to evaluate model outputs, we employ GPT-4o (OpenAI, 2024) to assess the filler prediction ability of our fine-tuned LLM. In this evaluation, GPT-4o examines two key aspects: the prediction of filler positions and the prediction of filler types.

For the filler position, GPT-4o assigns a score ranging from 1 to 5, where a higher score indicates better performance (1: Poor, 2: Below Average, 3: Neutral, 4: Good, 5: Excellent). The evaluation of filler types is carried out in the same manner, with GPT-4o using the identical 1 to 5 scoring scale. Detailed information on the evaluation prompt can be found in Figure 5. Here, the term **{sentence}** refers to the sentence into which the predicted filler is inserted.

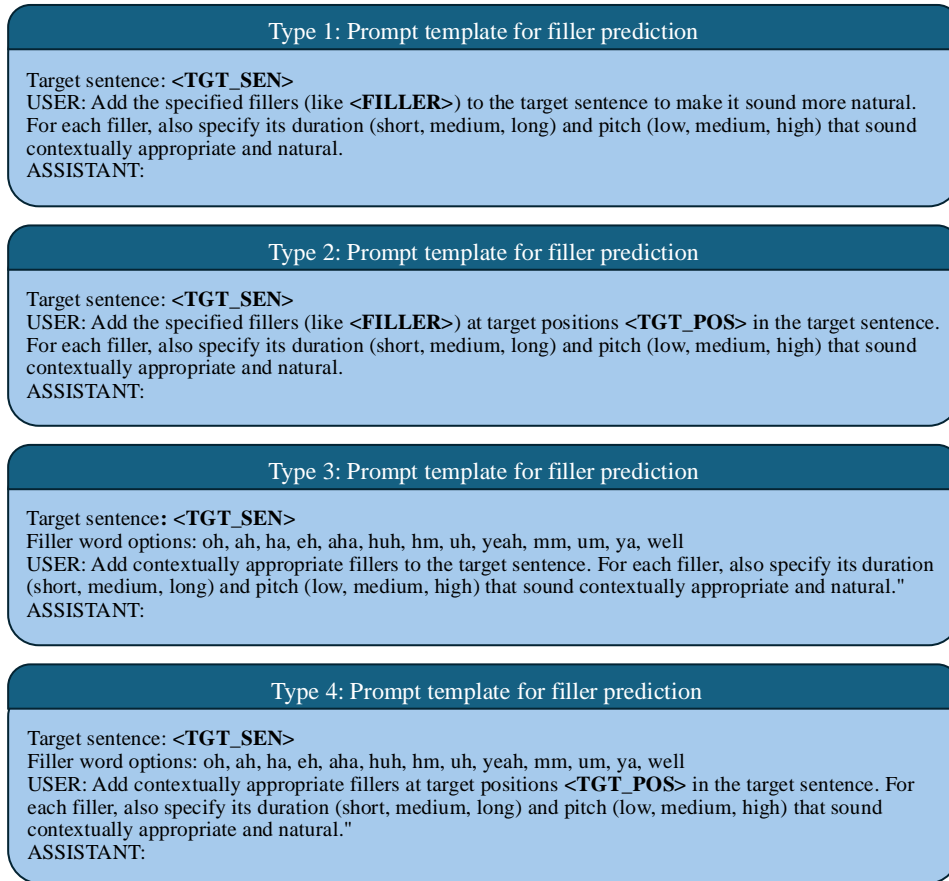


Figure 4: Sample templates for filler prediction (Type 1, 2, 3, 4).

## C Analysis on Sampling Steps

In our analysis of the CFM decoder during inference, we evaluated the effect of varying the number of sampling steps by measuring the real time factor (RTF), UTMOS, WER, and speaker embedding cosing similarity (SECS) using Resemblyzer<sup>4</sup> for efficient experiments. As shown in Tables 5 and 6, our model achieves rapid performance improvements even with fewer sampling steps. This improvement is attributed to the use of a pitch predictor, which enables the decoder to condition on encoder outputs that include pitch information. Conversely, as the number of sampling steps increases, we observed a decline in UTMOS and WER, indicating that the pitch information employed for enhanced pitch style control does not necessarily improve pronunciation accuracy. Moreover, with additional sampling steps, SECS increases. This can be explained by the fact that our model’s encoder outputs combine text, filler pitch style, and speaker representations, thereby reducing the relative influence of speaker information. Since the

<sup>4</sup><https://github.com/resemble-ai/Resemblyzer>

Table 5: Inference performance of the CFM decoder with pitch predictor.

# Steps	RTF (↓)	UTMOS (↑)	WER (↓)	SECS (↑)
1	<b>0.0206</b>	3.7519	6.41	0.7507
2	0.0213	<b>3.8945</b>	<b>5.59</b>	0.7600
4	0.0227	3.8780	6.33	0.7736
8	0.0259	3.8260	7.03	<b>0.7779</b>

Table 6: Inference performance of the CFM decoder without pitch predictor.

# Steps	RTF (↓)	UTMOS (↑)	WER (↓)	SECS (↑)
1	<b>0.0201</b>	2.0691	<b>3.56</b>	0.6925
2	0.0210	2.6805	3.66	0.7323
4	0.0224	3.0658	4.18	0.7578
8	0.0255	<b>3.2020</b>	4.60	<b>0.7698</b>

sampling process further conditions on the speaker information with encoder outputs, speaker similarity improves with more sampling iterations.

## D Analysis on Constructed Data

### D.1 Comparison between Pitch labeling Method

We employ two complementary strategies for annotating filler pitch, each designed to capture different aspects of prosodic variation. First, we extract F0 values using Parselmouth and identify filler regions with the MFA. Based on these boundaries, we compute two sets of average F0 values: one for the filler segments and one for the entire utterance.

Our first labeling strategy focuses on comparing F0 values across fillers, independent of their utterance context. For each filler type, we calculate the median F0 separately for male and female speakers to reduce the impact of outliers and account for gender-specific pitch differences. We use XLSR-52-based gender recognition model<sup>5</sup>. Each filler instance is then labeled as low, medium, or high based on whether its F0 is at least four semitones below or above the gender-specific median. The threshold is defined as:

$$\text{threshold}_{\pm} = \text{median} \times 2^{\pm \frac{4}{12}}. \quad (3)$$

The second strategy normalizes filler pitch relative to the overall utterance. Here, we compare the F0 of filler regions to the average F0 of the entire sentence. Fillers whose F0 deviates by at least four semitones from the utterance average are labeled as low or high. If the proportion of fillers labeled as low or high is below 15% when using a four-semitone threshold, a three-semitone threshold is applied instead. As with the first method, these calculations are performed separately for male and female speakers to accommodate gender-specific pitch characteristics. The F0 ratio is computed as:

$$\text{F0 ratio} = \frac{\text{F0\_mean}}{\text{sentence\_F0\_mean}}, \quad (4)$$

with the threshold given by:

$$\text{threshold}_{\pm} = 2^{\pm \frac{4}{12}}. \quad (5)$$

These two methods provide complementary perspectives on pitch variation: one capturing filler-specific deviations across speakers and the other contextualizing filler pitch within each utterance. We evaluated both labeling strategies in our experiments and, as shown in Table 7, found that the

Table 7: Performance comparison of pitch labeling strategies.

Method	UTMOS ( $\uparrow$ )	WER ( $\downarrow$ )	SECS ( $\uparrow$ )
First Strategy	<b>3.8780</b>	<b>6.33</b>	<b>0.7736</b>
Second Strategy	3.8240	7.55	0.7631

first method yields superior performance in speech synthesis.

Figure 6 shows the F0 distributions for fillers computed using the first strategy. For most filler types, the distribution near the median is skewed toward values below the median. However, in general, the proportion of fillers labeled as high tends to be higher than those labeled as low.

## E Discussion

### E.1 General Word Style Control

Due to our model’s design which applies style conditioning at the positions of designated tokens, it is capable of modulating the style not only of these tokens but also of general words. Consequently, we demonstrate that even when only a subset of words in the speech data contains pitch or duration information, our approach enables fine-grained control over the overall speech style.

### E.2 Potential Risks

While the advancements in speech synthesis technology offer significant benefits, they also raise concerns about potential malicious uses. The ability to generate highly realistic synthesized speech can be exploited to produce deceptive content, such as deepfakes or misleading information, which may have harmful societal implications. To address these risks, a discussion on synthesized speech detection and watermarking techniques during synthesis is necessary to authenticate and trace speech outputs.

### E.3 AI assist

We used GPT-4o for proofreading, including typo and sentence correction.

<sup>5</sup><https://huggingface.co/alefiury/wav2vec2-large-xlsr-53-gender-recognition-librispeech>

### Prompt for GPT Scores – Filler Position (Model: GPT-4o)

You are an expert evaluator of filler placement.  
I need your help to evaluate the performance of a model in a filler prediction scenario.  
The model receives a target sentence and generates a response by inserting fillers at specific positions.  
**Your task is to rate the model's response based only on the correctness of filler positions.**  
Ignore the content of the fillers themselves and focus strictly on whether **the placement of the fillers** aligns with natural speaking patterns.

#### ### Scoring Guidelines (Evaluate only the filler position!)

Provide a **single score** on a scale from **1 to 5**, where:

- **1: Poor**
- Fillers are placed incorrectly, disrupting the sentence's natural flow.
- **2: Below Average**
- Some fillers are misplaced, causing minor disruptions.
- **3: Neutral**
- Fillers are placed in acceptable locations but do not necessarily enhance the sentence.
- **4: Good**
- Fillers are mostly well-placed, making the sentence sound natural.
- **5: Excellent**
- Fillers are placed **perfectly**, improving the conversational tone.

**Important:** Focus **only** on **filler position** for this evaluation.

After evaluating, output the score **only as a number** (e.g., `4`).  
Evaluate the following sentence: \n'{sentence}'

### Prompt for GPT Scores – Filler Type (Model: GPT-4o)

You are an expert evaluator of filler types in natural speech.  
I need your help to evaluate the performance of a model in a filler prediction scenario.  
The model receives a target sentence and generates a response by inserting fillers of specific types at particular positions.

**Your task is to rate the model's response based only on the naturalness and appropriateness of the filler types used in the sentence.**

Consider the following aspects:

1. **Contextual Suitability:** Assess whether the chosen filler types (e.g., "um," "oh," "yeah") fit naturally within the conversational context of the sentence, enhancing the flow and coherence.
2. **Human-like Selection:** Determine if the filler type corresponds to what a human speaker would likely use in the given situation, considering the tone, intent, and conversational style of the sentence.

#### ### Scoring Guidelines

Provide a **single score** on a scale from **1 to 5**, where:

- **1: Poor**
- Filler types are unnatural or disrupt the conversational flow.
- **2: Below Average**
- Some filler types seem out of place or could be improved.
- **3: Neutral**
- Filler types are acceptable but do not necessarily enhance the sentence.
- **4: Good**
- Fillers are mostly well-chosen, making the sentence sound natural.
- **5: Excellent**
- Filler types are **perfectly suited**, improving the conversational tone.

**Important:** Focus **only** on the filler type selection, not the placement.

Ignore grammar, word choice, and meaning—evaluate only whether the **type of fillers** used is what a human would naturally say.

After evaluating, output the score **only as a number** (e.g., `4`).  
Evaluate the following sentence: \n'{sentence}'

Figure 5: Prompt templates for GPT-based filler evaluation, using a 1–5 scoring scale.

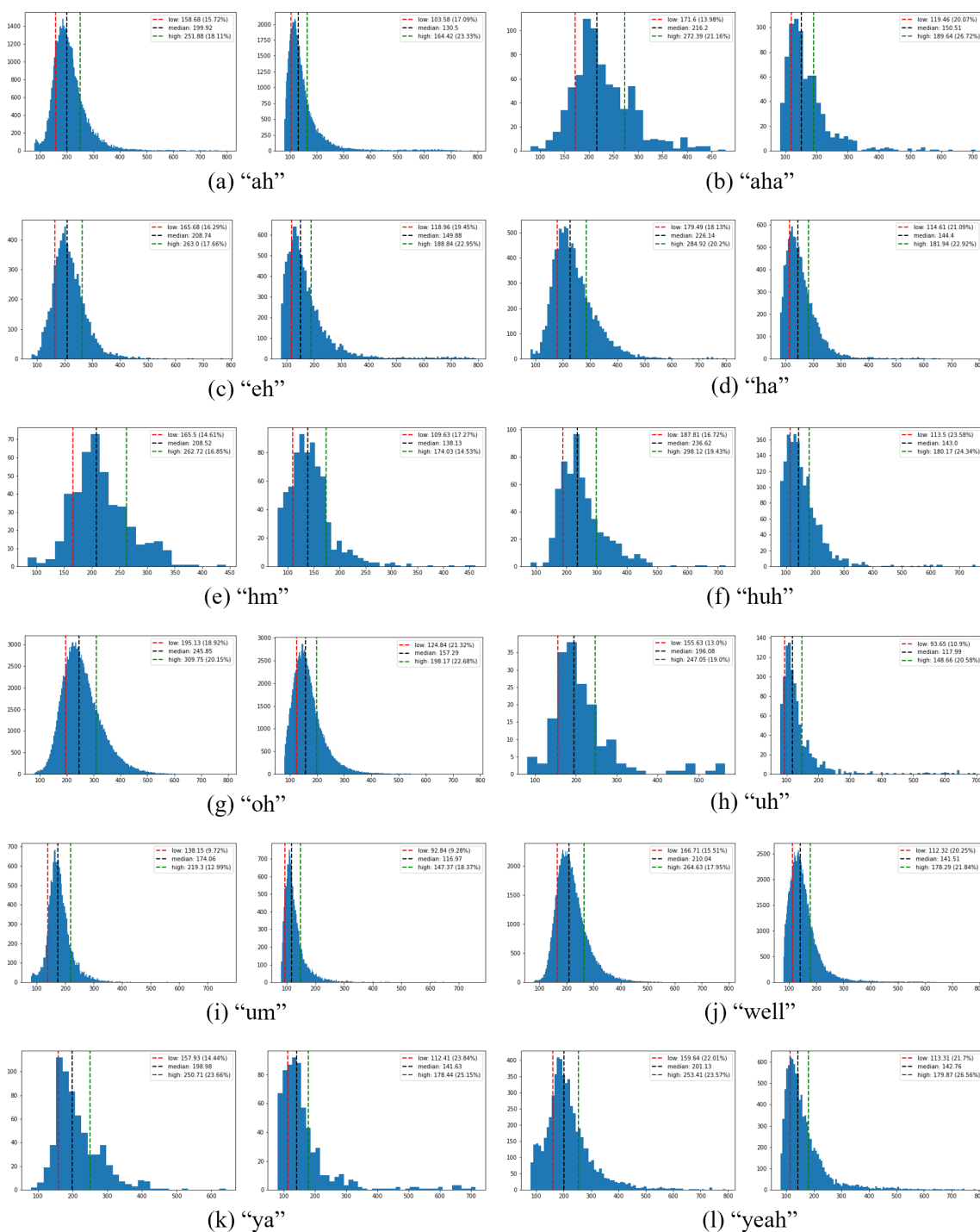


Figure 6: F0 distribution for each filler type. Odd-numbered columns correspond to female speakers, while even-numbered columns correspond to male speakers.



We highly recommend to hear audios with **headphone** in the environment with **no noise** in background.

- Evaluate naturalness of audio samples.
- This score should reflect your opinion of how **natural** the audio sounded.
- Note that you should not judge the grammar or content of the audio, just how it **sounds** and **pronounces**.
- It is an **absolute** evaluation.

**Warning: Noise samples are included. If you rate a noise sample with a score other than 'X', your evaluation will be rejected.**

Example of audio 1 (expected "Excellent - 5")

▶ 0:00 / 0:04

Example of audio 2 (expected "Good - 4")

▶ 0:00 / 0:02

Instructions | Shortcuts | Evaluation

**Instructions** X

0. Please wear earbuds or headphone before you start the task

1. Adjust the volume of your audio device to a comfortable level.

2. Listen to an audio sample. Please listen to the sample at least twice.

3. Rate the naturalness of the audio sample that you just heard from "Bad" to "Excellent"

4. Select "X" if the voice is a **fake sample**

5. Skip "Submit" button. Go to the next question

[More Instructions](#)

▶ 0:02 / 0:14

Select an option

Excellent - Completely natural speech - 5	1
Good - Mostly natural speech - 4	2
Fair - Equally natural and unnatural speech - 3	3
Poor - Mostly unnatural speech - 2	4
Bad - Completely unnatural speech - 1	5
x - Fake sample	6

**Submit**

Figure 7: MOS evaluation interface.

Please wear earbuds or headphone before you start the task

## Instructions

Evaluate speaker similarity of the audio pair.

Please listen to the two audio samples and rate how similar they are. Your rating should reflect an evaluation of how close the voices of the two speakers sound. **You should not judge the audio quality (how natural it is) of the sentence instead, just focus on the similarity (e.g. voice, timbre and intonation) of the speakers to one another.**

Please listen to each of the audio files carefully during evaluation. If reliability of your evaluation is less than 50% or the total evaluation time is shorter than the total length of the audio files, we will reject your review. **We put some fake samples. So, if your evaluation on fake samples looks doubtful, we will reject your review.**

Example of audio pairs 1 (expected "Completely similar speech - 5")

▶ 0:00 / 0:04

▶ 0:00 / 0:04

Example of audio pairs 4 (expected "Completely unsimilar speech - 1")

▶ 0:00 / 0:04

▶ 0:00 / 0:05

[\*] Before you start, please read the instructions next to each task and answer each one carefully, thanks!!!

Instructions | Shortcuts | Q. How similar (i.e., voice, timbre, intonation) is the second recording compared to the first?

**Instructions** X

0. Please wear earbuds or headphone before you start the task

1. Adjust the volume of your audio device to a comfortable level.

2. Listen to an audio sample. Please listen to the sample at least twice.

3. Rate the naturalness of the audio sample that you just heard from "Bad" to "Excellent"

4. Select "X" if the voice is a **fake sample**

5. Skip "Submit" button. Go to the next question

[More Instructions](#)

▶ 0:00 / 0:19

▶ 0:00 / 0:14

Select an option

Excellent - Completely similar speech - 5	1
Good - Mostly similar speech - 4	2
Fair - Equally similar and unsimilar speech - 3	3
Poor - Mostly unsimilar speech - 2	4
Bad - Completely unsimilar speech - 1	5
x - Fake sample	6

**Submit**

Figure 8: sMOS evaluation interface.

We highly recommend listening to the audios with **headphones** in a **quiet environment**.

- Evaluate the naturalness of the **filler parts** (e.g., "um", "uh") in each audio sample.
- The filler parts are indicated by the [ ] symbols in the sentence.
- Focus **only** on how natural the **filler parts** sound.
- **Ignore aspects such as overall audio quality, pronunciation, or grammar.**
- This is an **absolute** evaluation.

**Warning: Noise samples are included. If you rate a noise sample with a score other than 'X', your evaluation will be rejected.**

**Transcripts:** "[Eh]?" Ducroy insisted with an accent of exasperation.

Example of audio 1 (expected "Excellent - 5")

▶ 0:00 / 0:04

Example of audio 2 (expected "Good - 4")

▶ 0:00 / 0:04

Example of audio 3 (expected "Fair - 3")

▶ 0:00 / 0:04

---

Instructions   Shortcuts   Evaluation

**Instructions** X

0. Please wear earbuds or headphones before you start the task.

1. Adjust the volume of your audio device to a comfortable level.

2. Listen to an audio sample. Please listen to the sample at least twice.

3. Rate the naturalness of the audio sample that you just heard from "Bad" to "Excellent"

4. Select "X" if the voice is a fake sample

5. Skip "Submit" button. Go to the next question

[More Instructions](#)

**Transcripts:** "-well-, another of my great grandmothers was japanese," she replied. "the family name's french. i'm also part spanish, part russian, part italian, part english. the usual modern argentine mixture." "i'm an argentino, too. from la rioja, over along the sierra de velasco. my family lived there for the past five centuries.

▶ 0:00 / 0:20

Select an option

Excellent - Completely natural speech - 5	1
Good - Mostly natural speech - 4	2
Fair - Equally natural and unnatural speech - 3	3
Poor - Mostly unnatural speech - 2	4
Bad - Completely unnatural speech - 1	5
X - Fake sample	6

**Submit**

Figure 9: fMOS evaluation interface.

We highly recommend listening to the audios with **headphones** in a **quiet environment**.

- Evaluate how well the **style of the filler parts** (e.g., "um", "uh") is **controlled** in each audio sample.
- The filler parts are indicated by the [ ] symbols in the sentence.
- Focus **only** on whether the **style (pitch and duration)** of the fillers is **appropriate**.
- **Ignore aspects such as overall audio quality, pronunciation, or grammar.**
- This is an **absolute** evaluation.

**Warning: Noise samples are included. If you rate a noise sample with a score other than 'X', your evaluation will be rejected.**

**Transcripts:** "[Eh]?" Ducroy insisted with an accent of exasperation.

**Filler:** eh

**Pitch:** high

**duration:** short

Example of audio 1 (expected "Excellent - 5")

▶ 0:00 / 0:04

Example of audio 2 (expected "Good - 4")

▶ 0:00 / 0:04

Example of audio 3 (expected "Fair - 3")

▶ 0:00 / 0:04

---

Instructions   Shortcuts   Evaluation

**Instructions** X

0. Please wear earbuds or headphones before you start the task.

1. Adjust the volume of your audio device to a comfortable level.

2. Listen to an audio sample. Please listen to the sample at least twice.

3. Rate the naturalness of the audio sample that you just heard from "Bad" to "Excellent"

4. Select "X" if the voice is a fake sample

5. Skip "Submit" button. Go to the next question

[More Instructions](#)

**Transcripts:** "[well], it looks like a good boat to me and i'll take it." madge started to protest then changed her mind.

**Filler:** well

**Pitch:** medium

**duration:** medium

▶ 0:00 / 0:05

Select an option

Excellent - Completely well-controlled - 5	1
Good - Mostly appropriate - 4	2
Fair - Equally appropriate and awkward - 3	3
Poor - Mostly poorly controlled - 2	4
Bad - Completely misused - 1	5
X - Fake sample	6

**Submit**

Figure 10: cMOS evaluation interface.