How "Real" is Your Real-Time Simultaneous **Speech-to-Text Translation System?**

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Abstract

Simultaneous speech-to-text translation (SimulST) translates source-language speech into target-language text concurrently with the speaker's speech, ensuring low latency for better user comprehension. Despite its intended application to unbounded speech, most research has focused on human pre-segmented speech, simplifying the task and overlooking significant challenges. This narrow focus, coupled with widespread terminological inconsistencies, is limiting the applicability of research outcomes to real-world applications, ultimately hindering progress in the field. Our extensive literature review of 110 papers not only reveals these critical issues in current research but also serves as the foundation for our key contributions. We: 1) define the steps and core components of a SimulST system, proposing a standardized terminology and taxonomy; 2) conduct a thorough analysis of community trends; and 3) offer concrete recommendations and future directions to bridge the gaps in existing literature, from evaluation frameworks to system architectures, for advancing the field towards more realistic and effective SimulST solutions.

Introduction 1

The term "simultaneous" was first coined in the field of language interpretation, which is the practice of conveying a speaker's message orally in another language to listeners who would not otherwise understand it.1 Unlike consecutive interpreting (Paulik and Waibel, 2010; Lv and Liang, 2019), where interpretation occurs after the speaker has finished talking, simultaneous interpreting² happens concurrently with the speech.³

Applying this concept to computer science, specifically in automatic translation, simultaneous speech-to-text translation (SimulST) is defined as the process that "translates sourcelanguage speech into target-language text concurrently" (Ren et al., 2020), meaning that the translation process occurs in parallel with the incremental acquisition of the input speech. Within this context, the real-time aspect, i.e., the "immediate processing and response to inputs, often within milliseconds to seconds" (Laplante, 1992) and, in general, with low latency, is crucial for ensuring the synchronicity between input and output, enhancing user comprehension of the translated content (Bangalore et al., 2012).

In Fügen et al. (2007), the SimulST task has been formalized for the first time and described as the process that takes as input an "audio stream", a continuous and unsegmented flow of speech information, and produces the automatic textual translation. Despite this broad definition, the field has since predominantly focused on a much narrower task: translating speech that has been pre-segmented into short utterances of few seconds by humans before translation (Kolss et al., 2008; Cho et al., 2015; Ma et al., 2020b, Zhang et al., 2024, among others), following sentence boundaries. While this approach simplifies the translation process by sidestepping challenges related to audio segmentation (Polák, 2023) and

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¹Source: https://knowledge-centre-interpretation .education.ec.europa.eu/.

²It is worth noting that, while this paper draws on the concept of simultaneous human interpreting, which is generally speech-to-speech, our focus here is on speech-to-text translation, with speech-to-speech translation falling outside the scope of this study.

³Source: https://www.atanet.org/client -assistance/consecutive-vs-simultaneous -interpreting-whats-the-difference/.

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selecting audio-textual context to retain from the past (Papi et al., 2024b), it offers an incomplete and overly simplistic view of the broader challenges inherent in translating continuous audio streams.

This narrow focus has been reinforced over the years, and recent surveys have continued to emphasize this view, assuming human-segmented audio as the standard setting for the task (Liu et al., 2024), as well as reinforcing a glaring terminological inconsistency affecting the SimulST literature. Terms such as ''streaming'', ''online'', and ''real-time'' are often used interchangeably with ''simultaneous,'' and many terms are used without explicit definitions, leading to significant ambiguity and confusion in understanding and comparing research work, their results, and subsequent findings, ultimately hindering the progress in the field.

In this paper, we aim to address this *termino-logical chaos* and provide a clearer understanding of SimulST and all its challenges, with a particular focus on processing continuous audio streams and the difficulties therein. After a brief overview of the speech translation landscape (§2), our contributions are structured as follows:

- We define the steps required to build a SimulST system, from audio acquisition to translation presentation, and propose a unified terminology to standardize the task. We also introduce a taxonomy based on the dichotomies identified in our analysis of fundamental system components (§3).
- We present a comprehensive and systematic survey of 110 relevant papers in the field of SimulST, showing significant terminological inconsistencies in the literature, highlighting the prevalent focus of the research on human-segmented speech, and identifying trends within the community (§4).
- Based on our findings, we advocate for the adoption of coherent terminology in the field and call for a shift in research efforts towards more holistic systems capable of effectively processing and translating continuous audio streams. We also provide general recommendations for the research community and suggest promising directions for future investigations spanning from evaluation frameworks to architectural novelties (§5).

2 Background

2.1 Offline Speech Translation

Offline speech translation (ST) is the task of translating speech from the source language into text in the target language. Differently from simultaneous ST, which processes input incrementally, offline ST deals with complete and typically wellformed speech segments, representing one or more sentences. This task was the first addressed by the community (Waibel, 2004), and its model architectures have evolved significantly over time. Initially, offline ST was tackled using cascade architectures (Stentiford and Steer, 1988; Waibel et al., 1991), consisting of an automatic speech recognition model (ASR) that transcribes the speech content, followed by a machine translation (MT) model that translates the transcript into the target language. Lately, direct architectures-first developed as statistical approaches (Casacuberta et al., 2001; Matusov et al., 2006) and, later, as neural-based models (Bérard et al., 2016; Weiss et al., 2017)-emerged with the promise of overcoming cascade architectures' inherent limitations (Sperber and Paulik, 2020), such as error propagation⁴ by bypassing intermediate ASR outputs. Although direct architectures initially faced a performance gap compared to cascade models (Niehues et al., 2018a, 2019), their effectiveness has been steadily improving (Bentivogli et al., 2021), with an increasing number of works adopting this paradigm, as highlighted in the survey by Latif et al. (2023).

2.2 Audio Segmentation

Most contemporary neural systems for speech processing, both cascade and direct models, are primarily designed to handle short utterances due to inherent memory and modeling limitations (Dai et al., 2019; Chiu et al., 2019). To address this, the common approach has been to segment speech into smaller chunks before feeding it into the model. Ever since the early SimulST systems (e.g., Woszczyna et al., 1998; Fügen et al., 2006b, 2007), audio segmentation has been a natural part of the pipeline in practical settings. In cascaded systems,

⁴Errors in the ASR are directly transferred to the MT model, which cannot recover from them, making it more difficult for the user to understand the original content.

a typical method for segmentation involves introducing punctuation into the ASR-generated text⁵ (Lu and Ng, 2010; Rangarajan Sridhar et al., 2013; Cho et al., 2015, 2017; Iranzo-Sánchez et al., 2020) and segmenting based on the punctuation obtained for the subsequent steps of the SimulST process. Direct models, which lack an intermediate transcript, rely on segmentation based solely on speech information. Early approaches used voice activity detection (VAD; Sohn et al., 1999), supplemented by some heuristics to improve performance (Potapczyk and Przybysz, 2020; Inaguma et al., 2021; Gaido et al., 2021). Alternatively, fixed-length segmentation, which divides speech into equally sized segments (usually between 10 and 30 seconds), has been found to often outperform VAD-based methods (Sinclair et al., 2014; Gaido et al., 2021). However, both approaches neglect syntactic and semantic cues in speech, leading to suboptimal results for ST (Sinclair et al., 2014; Tsiamas et al., 2022; Polák and Bojar, 2023). To bridge this gap, recent datadriven approaches have been proposed to model sentence-level segmentation (Tsiamas et al., 2022; Fukuda et al., 2022b). Although these methods were initially developed for the offline regime, Gaido et al. (2021) introduced an algorithm that allows them to be applied to SimulST. Despite this advancement, the effectiveness of these methods in simultaneous settings remains limited (Polák and Bojar, 2023).

2.3 Long-Form Speech

Long-form speech refers to long audio segments, such as entire lectures, podcasts, or interviews, where the speech is continuous and unsegmented. In the related field of ASR, handling such inputs typically involves segmenting the audio into smaller segments, commonly using VAD tools to detect pauses or speech boundaries (Atal and Rabiner, 1976; Ferrer et al., 2003; Novitasari et al., 2022). More recent work has introduced approaches where segmentation decisions are embedded directly within the ASR model itself (Yoshimura et al., 2020; Huang et al., 2022). Additionally, some methods employ fixed segmentation with heuristics to stitch segments together, ensuring the continuity of the recognized speech (Chiu et al., 2019; Radford et al., 2023) or explore architectures capable of performing ASR without segmentation, processing the speech in its entirety (Narayanan et al., 2019; Chiu et al., 2019; Lu et al., 2021; Zhang et al., 2023b).

In cascaded ST, the challenge extends to MT systems, which have to handle the long texts generated by ASR models. While segmenting long text is usually guided by punctuation and supported by using past sentences as context (Tiedemann and Scherrer, 2017; Agrawal et al., 2018; Kim et al., 2019; Donato et al., 2021; Fernandes et al., 2021), it becomes challenging when ASR output lacks punctuation. This issue is typically addressed by inserting punctuation (Lu and Ng, 2010; Rangarajan Sridhar et al., 2013; Cho et al., 2017). Recent methods have aimed to completely bypass segmentation, allowing translation models to process continuous text streams and improving translation coherence (Schneider and Waibel, 2020; Iranzo-Sánchez et al., 2024). In direct ST, research on long-form speech has primarily focused on addressing segmentation challenges. Some studies have integrated previous context to improve translation coherence and quality by mitigating audio segmentation errors (Gaido et al., 2020; Zhang et al., 2021; Ahmad et al., 2024). Recent advances in SimulST suggest the potential to completely eliminate external segmentation, significantly reducing latency and improving translation quality (Polák and Bojar, 2023; Papi et al., 2024b).

3 What is Simultaneous Speech-to-Text Translation?

In this section, we present the first contribution of our work. We begin with the definition of steps characterizing the SimulST process ($\S3.1$), and then provide a unified terminology and taxonomy of the current models developed in the field ($\S3.2$).

3.1 Process Decomposition

We describe the SimulST as a 6-step process, deriving it from a high-level conceptualization of the task from which system implementations may depart in many ways. We start with audio acquisition and conclude with the translation presentation to the user. Throughout the paper, we assume the processing of clean non-overlapping speech in one language, delivered by a single speaker. We leave aspects such as robustness to background noise (Chen et al., 2022; Hwang et al., 2024),

⁵Typically, ASR outputs are lowercase words without any punctuation.



Figure 1: Representation of the steps (1 to 6) of the SimulST process.

speaker diarization (Park et al., 2022), overlapping speech (Wang et al., 2022a), code-switching (Weller et al., 2022; Huber et al., 2022), and any other issues connected to sound to future work on the topic.

The entire process is illustrated in Figure 1 and described as follows:

1. **Audio Acquisition**: The speaker speaks to a microphone that is constantly recording, i.e.,

collecting the flow of information including unvoiced parts such as pauses or hesitations.

• **Output:** unbounded speech (audio stream) **S**.

2. (Optional) Audio Segmentation: The audio stream S is segmented into smaller audio segments, usually of a few seconds, based on the utterances contained in the audio using an audio segmenter model.

Output: bounded speech (audio segments) $\mathbf{S}_{seg} = [S_1, \dots, S_U]$ where U is the number of utterances detected by the audio segmenter.

3. Speech Buffer Update: The incoming speech S (or current segment $S_u \in \mathbf{S}_{seg}$) is split into fixed-sized audio chunks (e.g., 500ms each) for incremental feeding to the ST model and the available input is updated. The resulting speech chunks $\mathbf{C} = [C_1, \ldots, C_{\lfloor \frac{len(\mathbf{S})}{D} \rfloor}]$, where D is the fixed-sized duration, are added to the Speech Buffer $\mathbf{B}_{\mathbf{S}}$, which stores the accumulated speech. The model can process the whole buffer or only part of it at each step.

Output: The Speech Buffer $\mathbf{B}_{\mathbf{S}}$ at step t is updated with the <u>new</u> content:

$$\mathbf{B}_{\mathbf{S}}^{t} \gets \mathbf{B}_{\mathbf{S}}^{t-1} \oplus \mathbf{C}$$

4. Hypothesis Generation: The current Speech Buffer $\mathbf{B}_{\mathbf{S}}^{t}$ is fed into an ST model \mathcal{M} (either cascade or direct) together with the Text Buffer $\mathbf{B}_{\mathbf{T}}^{t-1}$, storing the emitted output previously emitted at step t - 1. The ST model returns the translation hypothesis **H**:

$$\mathbf{H} \leftarrow \mathcal{M}(\mathbf{B}_{\mathbf{S}}^{\mathbf{t}}, \mathbf{B}_{\mathbf{T}}^{\mathbf{t}-1})$$

The final output \mathbf{E} is obtained by applying a *decision policy* (Grissom II et al., 2014), which is the strategy determining whether to emit the generated hypothesis or part of it or to wait for more input.

• **Output:** The <u>new</u> translated text selected by the policy $\mathbf{E} = policy(\mathbf{H})$, which is also appended to the Text Buffer $\mathbf{B}_{\mathbf{T}}$ at step *t*:

$$\mathbf{B}_{\mathrm{T}}^{\mathrm{t}} \leftarrow \mathbf{B}_{\mathrm{T}}^{\mathrm{t-1}} \oplus \mathbf{E}$$

5. (Optional) Speech and Text Buffers Trimming: The content of the Speech and Text Buffers (\mathbf{B}_{S} and \mathbf{B}_{T}) is trimmed based on the audio-textual information to be retained from the past. This step makes the size of the buffers manageable by ST models, which cannot deal with an infinitely growing context. The content is determined by a *trim* function, which keeps the useful history in the memory for the Hypothesis Generation step (Step 4) at the next step t + 1:

$$\mathbf{B}^{t+1}_{\mathbf{S}}, \mathbf{B}^{t+1}_{\mathbf{T}} \leftarrow trim(\mathbf{B}^{t}_{\mathbf{S}}, \mathbf{B}^{t}_{\mathbf{T}})$$

The trim function should ensure semantic alignment of the speech and text buffer contents, as significant misalignment between the two may lead to inaccurate translations by the ST model. If the Audio Segmentation step (Step 2) is applied, both Speech and Text Buffers are typically reset (i.e., completely trimmed $\mathbf{B}_{\{\mathbf{S},\mathbf{T}\}}^{t+1} \leftarrow \emptyset$) between each audio segment S_u contained in \mathbf{S} .

• **Output:** The <u>old</u> content contained in the buffers is either reset, trimmed, or left unaltered, providing the Speech and Text Buffers for the next step $\mathbf{B}_{\mathbf{S}}^{\mathbf{t}+1}$ and $\mathbf{B}_{\mathbf{T}}^{\mathbf{t}+1}$.

6. **Output Presentation**: The translation is either incrementally presented (e.g., word by word, or using meaningful units), or revised (e.g., such as in re-translation).

• **Output:** The emitted translation **E** is displayed to the user.

The SimulST process aims to balance the quality and latency of spoken content translation, a balance often referred to as the *quality-latency trade-off.* Latency measures the time from when an information is spoken to when the corresponding output is delivered. The quality-latency trade-off is mainly determined by the decision policy or, more simply, policy in the Hypothesis Generation (Step 4), which decides whether and what part of the hypothesis generated by the model has to be emitted. The decisions made by the policy determine the final output quality and latency, as waiting for more input generally results in higher quality due to increased context but also increases latency. Conversely, emitting output with less context reduces latency but may compromise translation quality.

The Audio Segmentation (Step 2), in which the audio stream is segmented into short utterances, is commonly employed in the SimulST process (see $\S3.2$). This segmentation addresses the current limitations of neural models in processing very long inputs,⁶ mainly due to memory constraints (Tay et al., 2022). Utterance boundaries are typically detected using silence-based tools (e.g., VAD, §2.2), but since silence often misaligns with semantic boundaries, newer neural models (e.g., SHAS; Tsiamas et al., 2022) use semantic content for better accuracy, enhancing translation quality. This step is optional for approaches that handle unbounded speech (Polák, 2023; Papi et al., 2024b), where Speech and Text Buffer Trimming (Step 5) becomes crucial to balance past information with the context length manageable by the ST system.

3.2 Terminology and Models' Components

Considering the process described in §3.1, we define the terminology related to the SimulST task in Table 1. This terminology offers a precise and unified framework for understanding and analyzing SimulST models and will be consistently adopted throughout this paper.

Building on this terminology and considering the common distinctions in the context of speech translation (§2), we classify 110 papers proposing SimulST solutions based on their fundamental components, namely: *input* (either bounded or unbounded speech), *architecture* (either direct or cascade), and *output strategy* (either incremental or re-translation). The papers are collected through Semantic Scholar⁷ using relevant keywords, whose details and specific categorization are presented in Appendix A. The resulting taxonomy is visualized in Figure 2.

Bounded vs. Unbounded Input Speech. The input of a SimulST system can be either *bounded* or *unbounded* speech, depending on whether the audio has been pre-segmented into sentences in advance (i.e., offline) or not. Bounded speech refers to short audio segments, usually of a few seconds, representing one or more sentences,⁸

⁶Suffice it to say that audio input is at least one order of magnitude longer than textual input.

⁷https://www.semanticscholar.org/.

⁸Sentence-level segmentation should not be confused with word-level segmentation, which is commonly used in SimulST policies (Ma et al., 2020b; Dong et al., 2022; Zhang and Feng, 2023) to determine which words to emit.

Term	Definition	
simultaneous	concurrently receiving input and generating output	
real-time	processing and response to inputs with low latency	
policy	the rules regulating when to emit output versus when to wait for more input	
incremental	sequential over time rather than all at once	
re-translation	the process of generating hypothesis and revising (either entirely or partially) the previously emitted translation	
unbounded	a long stream without any explicit information about the overall length	
bounded	inputs with a limited length	
segmentation	the process that splits unbounded inputs into bounded inputs	
segmentation-free	an approach that works on unbounded inputs and does not require segmentation	
pre-segmentation	the segmentation is applied to the input before starting the translation process	
audio stream	a continuous and unsegmented flow of speech data	
audio segment	a portion of speech of a few seconds resulting from the audio segmentation process	
audio chunk	a short piece of audio information, usually of fixed length (e.g., 500ms), used for incremental feeding into ST models	
computationally	a metric that measures the time between when information is spoken to when the	
unaware latency	corresponding output is delivered, assuming zero model computation time	
computationally	a metric that measures the time from when information is spoken to when the corresponding	
aware latency	output is delivered, also accounting for the model's actual computation time	

Table 1: Proposed terminology for the SimulST task.



Figure 2: Taxonomy of the SimulST solutions.

while unbounded speech refers to long audio segments or streams with an unknown duration (§2.3). When the input is unbounded and the system processes audio streams directly without any segmentation step (without Step 2 in Section 3.1), we categorize it as a *segmentation-free* system (Iranzo-Sánchez et al., 2024). In this case, selecting the speech and text history to retain from the past—stored in the Speech and Text Buffers (Step 5 in §3.1)—is crucial since audio streams do not have a clear beginning and end, leading to a growing audio-textual context without an explicit resetting mechanism (Polák et al., 2023; Papi et al., 2024b). When the input is unbounded but the system integrates an audio segmentation mechanism that operates jointly with the model in real-time (Step 2 in §3.1), we use the term *simultaneous segmentation* (Fügen et al., 2007). In this case, the history to retain from the past is reset between each automatically detected audio segment. When the input is bounded, the system is not responsible for audio segmentation or managing the growing context of processing incremental audio streams. Instead, it only handles the hypothesis generation (Step 4, §3.1), starting from either *automatically pre-segmented audio* (e.g., using VAD tools) or *gold pre-segmented speech* (i.e., audio manually split or post-edited by humans).

Direct vs. Cascade Architecture. Direct or end-to-end ST architectures are systems that "translate speech without using explicitly generated intermediate ASR output" (Sperber and Paulik, 2020). This definition extends to the simultaneous translation scenario, distinguishing direct approaches from cascade architectures that employ separate ASR and MT systems, where the best hypothesis of the former serves as input to the latter. Bahar et al. (2019) surveyed various direct architectures, many of which leverage multi-task training (Luong et al., 2016)—e.g., incorporating Connectionist Temporal Classification (CTC) loss computed on transcripts (Graves et al., 2006) alongside standard cross-entropy loss—and pre-training techniques (Bansal et al., 2018, 2019)—e.g., initially training on the ASR task before the ST task—to enhance model performance. In the context of simultaneous translation, the most prevalent direct architectures include single-encoder single-decoder models (e.g., Ma et al., 2020b), double-encoder models (e.g., Chen et al., 2021), and double-decoder models (e.g., Ren et al., 2020; Zeng et al., 2021).

Incremental vs. Re-translation. SimulST systems produce partial translations to provide a real-time experience to the end user. Based on their output strategies, these systems are categorized into incremental and re-translation. Re-translation (Niehues et al., 2016, 2018b) allows the system to revise its previous outputs, even after they have been shown to the user. Each time, the SimulST system generates the best translation based on the current incremental speech input and decides whether to change the previous partial translation, either entirely or partially (Chen et al., 2023). The advantage of this approach is that the final translation can achieve a comparable translation quality to an offline system (Arivazhagan et al., 2020a). However, frequent changes in the translation can be challenging to process for users, as they need to identify and re-read the updated parts of the translation (Arivazhagan et al., 2020b), causing many saccades (i.e., quick movements of eyes). Consequently, evaluating the stability of the emitted output and the flickering phenomena (i.e., how frequently the visualized output changes and how far back the user has to scan to see updates), referred to as stability-latency trade-off (Arkhangorodsky et al., 2023), has become an integral part of re-translation system assessment (Zheng et al., 2020). Differently, incremental systems (Cho and Esipova, 2016; Dalvi et al., 2018) update the translation shown to the user only by appending new tokens. While a wrong output cannot be corrected in subsequent steps, this approach ensures complete stability of the output, minimizing user cognitive effort and eye movements due to the absence of revisions in the visualized output (Gegenfurtner, 2016). Moreover, incremental systems are also well-suited for speech output, where the produced sound can only be extended and never revised.

Computationally Aware vs. Unaware Latency. The output of a SimulST system is typically evaluated in terms of both quality and latency, as already mentioned in §3.1. Latency metrics can be computed in two ways based on how time-stamps are assigned to each emitted word or character: either by assuming the *ideal* time, i.e., with zero computational overhead, referred to as computationally unaware latency, or by considering the actual *elapsed* time of producing the output, known as computationally aware latency (Ma et al., 2020a). Unlike the computationally unaware latency, which captures aspects such as the timing of decisions made by the SimulST policy and differences in word order between languages, the computationally aware latency includes both the computationally unaware latency and the actual computational time required for the entire process. This measure provides a more realistic assessment of the latency of the SimulST system (Ma et al., 2020b), but it is strongly influenced by external factors such as the hardware and process optimization being applied (e.g., a more efficient codebase).

4 Is it "Real" Simultaneous Translation?

In the following, we analyze and discuss the results obtained by categorizing the papers using the taxonomy depicted in Figure 2 and whose differences are discussed in $\S3.2$.

The Terminological Chaos. Although "simultaneous" is the most widely adopted term by the research community to refer to the concurrent speech-to-text translation task, mentioned in 100 out of 110 papers, it is not the only term used in the literature. Other commonly used synonyms include "streaming", "online", and "real-time". While "streaming" is tied to ASR research, where it indicates a model capable of processing incremental speech inputs with the lowest latency possible (Zhang et al., 2020; Moritz et al., 2020), "online" serves to describe the SimulST task as a counterpart to offline speech translation (Ansari et al., 2020; Anastasopoulos et al., 2021, 2022; Agarwal et al., 2023). Instead, "real-time" is frequently misused to indicate a process that guarantees low latency, which is a goal rather than an accurate description of the concurrent translation task itself. We visualize this terminological chaos in Figure 3, which shows that over 65% of the papers mix and match these terms. Specifically, 39



Figure 3: Waffle plot of the term "simultaneous" and commonly used synonyms ("streaming", "real-time", and "online") among the 110 categorized papers.

papers use at least one of "streaming", "online", or "real-time" terms (mostly opting for the former two) interchangeably with "simultaneous" within the same document, 30 papers employ two of the synonyms (preferring "streaming" and "online" over other combinations), and 3 papers even use all four terms. Moreover, some papers exclusively use "real-time" (1 paper) or "streaming" (6 papers) to denote the simultaneous translation task, further adding to the confusion. This inconsistent terminology creates significant ambiguity, making it challenging to understand the tasks being addressed, especially when terms are used without explicit definitions. The lack of uniformity calls for a clear, consistent, and standardized task definition in the research landscape, which we addressed in §3.2.

Humans Will Not Segment Our Audio. Despite the inherent complexity of SimulST, only a few works address the task from the beginning by handling unbounded speech inputs ($\S3.1$). Specifically, only 20 papers out of 110 either tackle the concurrent audio segmentation problem for the simultaneous scenario (14 papers) or directly deal with audio streams using a segmentation-free approach (6 papers). In stark contrast, most papers (up to 81.8%) rely on pre-segmented audio as input to their simultaneous models, with nearly all of them (97.7%) using gold segmentation. This approach oversimplifies the real-world scenario where simultaneous translation is performed, as it is impractical to expect human intervention to segment incoming audio before it is fed to the system. Although simplifying assumptions are common in research, an astonishing 91.8% of the papers do not explicitly acknowledge that they assume gold pre-segmented speech for their work. This oversight means that the majority of research bypasses the challenges associated with simultaneous audio segmentation or with the infinitely growing input, as discussed in §3.2, and silently focuses on the optimal hypothesis generation (Step 4, §3.1). Moreover, when examining the bounded speech scenario further, we found only 2 papers (Kolss et al., 2008; Shimizu et al., 2013) that explore the impact of substituting gold segmentation with automatic segmentation. Consequently, our analysis highlights how divisive the issue of processing unbounded speech is within SimulST research: a small fraction of research efforts comprehensively analyze and propose solutions for the entire process, while the majority largely ignores these aspects, operating under unrealistic assumptions that are also rarely explicitly mentioned.

A Clear Trend: Direct Models and Incremental Output. Direct models have quickly gained dominance in the SimulST task due to their potential to decrease latency compared to cascade architectures (Anastasopoulos et al., 2022). Among the 110 categorized papers, 64 versus 49 opted for a direct architecture to address the task. This is even more pronounced in the bounded speech scenario, where 67.8% of the papers leverage a direct approach while being a relatively unaddressed topic in the unbounded speech scenario, with only 3 out of 20 papers using a direct model in their backbone. This trend is also clear in Figure 4, which shows that, since their introduction, an increasing number of work employed direct architectures, almost triplicating from 2021 to 2023, while the number of cascade architectures is steadily decreasing after 2020. The preference for direct models is complemented by a clear prevalence of the incremental output strategy, with 93 out of 110 papers adopting it. Interestingly, in the subset of papers adopting the re-translation strategy, cascade architectures emerge as the preferred choice, with 9 out of 13 papers opting for them. This preference for cascade models in re-translation scenarios contrasts with the general trend in SimulST research, where direct models coupled with incremental output strategies are favored.

5 Recommendations and Future Directions

In this section, we outline best practices derived from the analysis in $\S4$ and the recent advances in the field (\blacktriangle), and we highlight key areas where



Figure 4: Number of papers in our survey employing direct or cascade simultaneous ST architectures throughout the years. 2024* means that the data are incomplete since the year was not over yet.

future research is needed to develop more robust, accurate, and efficient SimulST systems capable of meeting real-world demands (*).

1 Use (at least) Automatic Pre-Segmentation. As discussed in $\S4$, the SimulST community has predominantly relied on using gold segmentation for training and evaluating their systems. Since this represents unrealistic conditions for real-world SimulST applications, we encourage future research in the bounded speech scenario to use automatic segmentation instead as input for their models. Offline automatic audio segmentation can be achieved using VAD or neural-based tools such as SHAS (§2.2). Although all audio files are segmented before starting the simultaneous process, they provide a more realistic input, closer to real-world scenarios where audio segmentation (if any) is performed automatically and on the fly. This shift will better prepare models for practical deployment, ensuring that they can handle the challenges of processing speech that is not always segmented into well-formed sentences.

A Be Clear about the Type of Speech Input. While it may sound like a trivial recommendation, it turns out that a vast majority of papers currently neglect the input conditions specification on which the proposed systems work (as highlighted in §4). Most SimulST research assumes gold segmentation as the default input for their models, implying that the input is bounded and offline pre-segmented (in advance), a condition that has to be explicitly stated in the experimental settings but almost never is. Some papers only detail the size of the speech chunks that are fed incrementally to the model, which, however, alone does not define the type of speech input but only describes how the information is transferred to the model. Explicitly stating the input type (e.g., gold pre-segmented bounded speech) will provide a more accurate understanding of what are the challenges faced by these systems in practice and has to be included in the model description or, at least, in the experimental settings.

Always Report Computationally Unaware Latency (and Optionally Aware). Latency is one of the key criteria used to evaluate SimulST systems ($\S3.1$), and all papers report at least one latency metric. However, there is some variation in how these metrics are presented: Some papers report only theoretical (or computationally unaware) latency, others report only computationally aware latency, and a few provide both. Furthermore, in papers using computationally aware metrics, the values are sometimes taken from prior works without recalculating them, even though these metrics are irreproducible without the same hardware setup ($\S3.2$). Given these challenges, we suggest that all papers report computationally unaware metrics, which are always comparable across different hardware setups since they rely solely on theoretical measures. When feasible, computationally aware latency should also be reported, as it provides insight into the real-time usability of the proposed SimulST system, especially when complex or large architectures are involved. In such cases, it is essential to use the same environment (e.g., the GPU and CPU used for running the models and, possibly, the same codebase), for collecting time measurements of the different models being compared to ensure consistency in the resulting metrics.

Create an Evaluation Framework for Unbounded Speech. The most widely adopted evaluation framework for SimulST is SimulEval (Ma et al., 2020a), with 61 out of 110 papers using the tool, which integrates popular metrics for assessing model performance in terms of both quality (e.g., BLEU; Papineni et al., 2002), and latency (e.g., AL: Ma et al., 2019; DAL: Cherry and Foster, 2019; LAAL: Polák et al., 2022, Papi et al., 2022b; and ATD: Kano et al., 2023). However, SimulEval and the aforementioned latency and quality metrics are not designed to compute scores for audio streams and primarily rely on gold pre-segmented inputs. As a result, researchers addressing unbounded speech scenarios have proposed theoretical extensions to these metrics (e.g., StreamLAAL: Papi et al., 2024b) but have resorted to bounded speech scenarios anyway for comparisons (Polák et al., 2023; Papi et al., 2024b). This involves calculating sentence-level scores on automatically aligned audio segments adopting tools such as mWERSegmenter (Matusov et al., 2005), which is commonly used in ST to handle different audio segmentations between reference and output (Anastasopoulos et al., 2021, 2022; Agarwal et al., 2023). However, mWERSegmenter is prone to alignment errors, which complicates the reliability of the evaluation. These reliability issues also impact SLTev (Ansari et al., 2021), another tool for SimulST model assessment. Despite including useful additions such as stability metrics for re-translation and neural-based quality metrics (e.g., COMET: Rei et al., 2020, 2022), SLTev still relies on automatic re-alignment. Another promising starting point is the more recent framework proposed by Huber et al. (2023), which, however, is not as user-friendly as SimulEval, again relies on mWERSegmenter for the alignment, and is currently scarcely adopted.9 Given the limitations of the current frameworks and metrics, there emerges a clear need for easy-to-use evaluation methodologies and tools also tailored to the more realistic use case of unbounded speech. Such tools should integrate document-level metrics (e.g., as in SLTev) instead of only sentence-level scores, enabling comparisons between systems that handle audio streams without relying on artificial segmentation settings. This advancement would represent an important step towards shifting the community focus on the unbounded speech scenario, more accurately reflecting the real-world conditions in which SimulST systems operate.

Bear in Mind the Context when Translating. Real-world applications of SimulST require

systems to operate continuously, processing unbounded speech for extended periods. In such scenarios, the context received so far is a valuable source of information that can be employed to improve the accuracy of the provided translations. Despite its significance, research explicitly addressing this aspect in SimulST remains limited. Existing studies explored the use of memory banks to store relevant information (Wu et al., 2020), but these solutions are either not suitable for the unbounded speech scenario (Raffel and Chen, 2023) or claim to support unbounded speech without providing empirical evidence (Ma et al., 2021). Beyond SimulST, a limited number of studies focused on explicitly providing context to the ST model for enhancing translation accuracy. Previous approaches include jointly performing document- and sentence-level translation (Zhang et al., 2021) or integrating context through mechanisms like cross-attention (Gaido et al., 2020). The selection and memorization of the most relevant information during the translation process is an aspect of particular interest for future research, especially in relation to the emerging paradigm of integrating speech foundation models and large language models for addressing a wide variety of tasks (Latif et al., 2023), including speech translation (Gaido et al., 2024), where elements such as prompts and in-context learning (Brown et al., 2020) become of fundamental importance.

Pay Attention to Output Visualization. An important factor impacting user experience is how the output is delivered. For textual content such as translations, this primarily concerns how they are visualized on the screen (Romero-Fresco, 2011). Little work has been devoted to this aspect and existing studies have framed the generated texts as subtitles (Machácek and Bojar, 2020; Irvin, 2021; Javorský et al., 2022) and proposed subtitle-oriented metrics (Papi et al., 2021), such as reading speed (Perego et al., 2010), to measure user effort. The aforementioned work also discussed various strategies for delivering the output based on subtitle granularity (i.e., word, lines, and subtitle blocks). However, few studies (Javorský et al., 2022) have examined the impact of SimulST visualization strategies on user comprehension of the generated content or the cognitive effort introduced by translation revisions $(\S3.2)$. For instance, the flickering effect inherent to re-translation approaches (Arivazhagan et al.,

⁹At the time of writing, this tool is not even available at the link provided in the paper.

2020b) can cause poor user experience due to re-reading phenomena (Rajendran et al., 2013) and excessive eye fixations (Romero-Fresco, 2010). Therefore, an important future direction for the field is to quantify the effect of output visualization on user comprehension, for instance, by involving human evaluation. Moreover, segmenting the translations for visualization purposes can potentially lead to an overall increased latency of the SimulST systems due to the added processing module. Current subtitle segmentation models, which insert line breaks to satisfy syntactic and semantic constraints for improved readability, were mainly developed for offline ST and are not optimized for low latency or to deal with limited context (Matusov et al., 2019; Karakanta et al., 2020). An alternative approach proposed by Papi et al. (2022c) integrates segmentation directly into the sequence-to-sequence model, potentially reducing latency by bypassing additional modules, and represents an interesting direction for further research.

Quantify Quality-Latency Differences in User Experience. The main goal of SimulST research is to maximize translation quality while minimizing latency, aiming for the best quality-latency trade-off. However, few studies have examined the extent to which variations in quality and latency-whether minor or significant-actually impact user experience (Irvin, 2021; Fantinuoli and Wang, 2024), as well as how automatic translations compare to human interpretations (Bizzoni et al., 2020; Fantinuoli and Prandi, 2021). Assessing and scoring different SimulST systems with humans in the loop remains a challenging area of ongoing research (Sakamoto et al., 2013), as existing methods often suffer from low agreement between participants (Fantinuoli and Wang, 2024). Javorský et al. (2022) proposed and analyzed the effects of continuous ratings (where human evaluators watch videos or listen to audio with translations created by the model being evaluated and continuously express satisfaction by pressing buttons) against traditional questionnaires, but only for re-translation systems. Later, the continuous rating was shown to correlate with standard quality metrics (Macháček et al., 2023), but its generalizability across different domains and systems remains uncertain. Future studies should focus not only on ranking different systems but also on providing holistic human judgments for SimulST outputs, placing the user at the center of the evaluation. Quantifying the minimum changes in the quality-latency trade-off that humans can perceive is of the utmost importance to ensure that improvements measured with automatic metrics also have a meaningful impact on final performance.¹⁰

6 Conclusions

In this paper, we examined the state of simultaneous speech translation research under several aspects, identifying significant gaps in the existing literature. Our analysis of 110 papers revealed a predominant focus in SimulST on human-segmented speech, which oversimplifies the task and neglects the complexities of real-world applications. We also uncovered substantial terminological inconsistencies, revealing real terminological chaos. To address these issues, we formalized the SimulST task as a 6-step process and introduced a unified terminology to standardize research outcomes. We identified the core components of SimulST systems (input, architecture, and output strategy), discussed current research trends, and provided key recommendations, including transitioning from human to automatic segmentation and adopting consistent terminology. We also emphasized the need for improvement in current evaluation frameworks, highlighting the importance of creating an easyto-use tool that can handle unbounded speech, incorporating contextual information during translation, and investigating more user-centric assessments to ensure that improvements measured by automatic metrics align with those in the user experience.

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¹⁰Refer to Kocmi et al. (2024) for a study of meaningful score differences for MT metrics.

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A Categorized Papers

The papers retrieved for the statistics provided in §4 are obtained by searching on Semantic Scholar using the following queries:¹¹

Query	#papers
simultaneous+speech+translation	265
streaming+speech+translation	218
real-time+speech+translation	265
online+speech+translation	250
simultaneous+spoken+	181
language+translation	
streaming+spoken+language+	85
translation	
real-time+spoken+language+	218
translation	
online+spoken+language+	69
translation	

Table 2: Queries used for research on the Semantic Scholar database with their corresponding number of resulting papers.

Notice that querying for "speech" already includes the results for "speech-to-text" and similar combinations. Moreover, since we are interested in trends in SimulST systems, we include only papers proposing models (i.e., excluding corpora, surveys, and metrics) and providing results for the speech-to-text task (i.e., speech-to-speech and/or text-to-text are not considered). Only papers written in English and with an open-access version have been considered.

The analysis resulted in 110 papers, categorized following our taxonomy (Figure 2) and reported in the following in chronological order. Notice that, in some cases, the number of papers on the various dichotomies does not sum to 110 since some work proposes, for instance, both cascade and direct models and appear in both categories.

A.1 By Input Type

A.1.1 Bounded Speech (90 papers)

Automatic Pre-Segmentation (2 papers). Kolss et al. (2008), Shimizu et al. (2013)

Gold Pre-Segmentation (88 papers). Ryu et al. (2006), Kolss et al. (2008), Fujita et al. (2013), Rangarajan Sridhar et al. (2013), Yarmohammadi et al. (2013), Oda et al. (2014), Wołk and Marasek (2014), Cho et al. (2015), Shavarani et al. (2015), Cho et al. (2017), Siahbani et al. (2018), Xiong et al. (2019), Arivazhagan et al. (2020a), Bahar et al. (2020b), Elbayad et al. (2020), Ma et al. (2020b), Ren et al. (2020), Wilken et al. (2020),

¹¹Accessed July 6, 2024.

Yao and Haddow (2020), Nguyen et al. (2021a), Ma et al. (2021),¹² Bahar et al. (2021), Chen et al. (2021), Karakanta et al. (2021), Liu et al. (2021b), Liu et al. (2021a), Nguyen et al. (2021b), Novitasari et al. (2021), Weller et al. (2021), Zaidi et al. (2021), Zeng et al. (2021), Chang and yi Lee (2022), Deng et al. (2022), Dong et al. (2022), Fukuda et al. (2022a), Gaido et al. (2022), Guo et al. (2022), Indurthi et al. (2022), Iranzo-Sánchez et al. (2022), Li et al. (2022), Papi et al. (2022a), Polák et al. (2022), Subramanya and Niehues (2022), Wang et al. (2022b), Xue et al. (2022), Zaidi et al. (2022), Zeng et al. (2022), Zhang et al. (2022), Zhang and Feng (2022), Zhu et al. (2022), Omachi et al. (2023), Chen et al. (2023), Xue et al. (2023), Raffel et al. (2023), Alastruey et al. (2023), Barrault et al. (2023), Fu et al. (2023), Fukuda et al. (2023), Gaido et al. (2023), Guo et al. (2023), Huang et al. (2023), Ko et al. (2023), Ma et al. (2023), Papi et al. (2023d), Papi et al. (2023c), Papi et al. (2023b), Papi et al. (2023a), Polák et al. (2023), Polák et al. (2023), Raffel and Chen (2023), Tang et al. (2023), Wang et al. (2023), Yan et al. (2023), Zhang et al. (2023a), Zhang and Feng (2023), Yang et al. (2024), Chen et al. (2024), Deng and Woodland (2024), Guo et al. (2024), Ko et al. (2024), Ma et al. (2024), Papi et al. (2024c), Papi et al. (2024a), Tan et al. (2024), Zhang et al. (2024), Zhang and Feng (2024)

A.1.2 Unbounded Speech (20 papers)

Simultaneous (Automatic) Segmentation (14 papers). Fügen et al. (2006a), Fügen et al. (2007), Wolfel et al. (2008), Fügen (2009), Cho et al. (2013), Müller et al. (2016), Niehues et al. (2016), Wang et al. (2016), Wang et al. (2019), Arivazhagan et al. (2020b), Iranzo-Sánchez et al. (2020), Macháček et al. (2020), Bojar et al. (2021), Iranzo-Sánchez et al. (2021),

Segmentation-free (6 papers). Schneider and Waibel (2020), Amrhein and Haddow (2022), Sen et al. (2022), Iranzo-Sánchez et al. (2024), Polák (2023), Papi et al. (2024b)

A.1.3 Undefined (1 paper)

Dessloch et al. (2018)

A.2 By Architecture

A.2.1 Direct (64 papers)

Han et al. (2020), Ma et al. (2020b), Ren et al. (2020), Nguyen et al. (2021a), Ma et al. (2021), Chen et al. (2021), Karakanta et al. (2021), Liu et al. (2021b), Liu et al. (2021a), Nguyen et al. (2021b), Zaidi et al. (2021), Zeng et al. (2021), Amrhein and Haddow (2022), Chang and yi Lee (2022), Deng et al. (2022), Dong et al. (2022), Fukuda et al. (2022a), Gaido et al. (2022), Papi et al. (2022a), Polák et al. (2022), Subramanya and Niehues (2022), Wang et al. (2022b), Xue et al. (2022), Zaidi et al. (2022), Zhang et al. (2022), Zhang and Feng (2022), Zhu et al. (2022), Omachi et al. (2023), Chen et al. (2023), Xue et al. (2023), Raffel et al. (2023), Alastruey et al. (2023), Barrault et al. (2023), Fu et al. (2023), Fukuda et al. (2023), Gaido et al. (2023), Huang et al. (2023), Ko et al. (2023), Ma et al. (2023), Papi et al. (2023d), Papi et al. (2023c), Papi et al. (2023b), Papi et al. (2023a), Polák (2023), Polák et al. (2023), Polák et al. (2023), Raffel and Chen (2023), Tang et al. (2023), Wang et al. (2023), Yan et al. (2023), Zhang et al. (2023a), Zhang and Feng (2023), Yang et al. (2024), Chen et al. (2024), Deng and Woodland (2024), Guo et al. (2024), Ko et al. (2024), Ma et al. (2024), Papi et al. (2024c), Papi et al. (2024a), Papi et al. (2024b), Tan et al. (2024), Zhang et al. (2024), Zhang and Feng (2024)

A.2.2 Cascade (49 papers)

Fügen et al. (2006a), Ryu et al. (2006), Fügen et al. (2007), Wolfel et al. (2008), Kolss et al. (2008), Fügen (2009), Cho et al. (2013), Fujita et al. (2013), Rangarajan Sridhar et al. (2013), Shimizu et al. (2013), Yarmohammadi et al. (2013), Oda et al. (2014), Wołk and Marasek (2014), Cho et al. (2015), Shavarani et al. (2015), Müller et al. (2016), Niehues et al. (2016), Wang et al. (2016), Cho et al. (2017), Dessloch et al. (2018), Siahbani et al. (2018), Wang et al. (2019), Xiong et al. (2019), Arivazhagan et al. (2020b), Arivazhagan et al. (2020a), Bahar et al. (2020), Elbayad et al. (2020a), Elbayad et al. (2020b), Iranzo-Sánchez et al. (2020), Macháček et al. (2020), Schneider and Waibel (2020), Wilken et al. (2020), Yao and Haddow (2020), Bahar et al. (2021), Bojar et al. (2021), Iranzo-Sánchez et al. (2021), Novitasari et al. (2021), Weller et al. (2021), Guo et al. (2022), Indurthi et al. (2022),

¹²Unbounded speech theoretically possible but not tested.

Iranzo-Sánchez et al. (2022), Li et al. (2022), Sen et al. (2022), Subramanya and Niehues (2022), Wang et al. (2022b), Zeng et al. (2022), Guo et al. (2023), Iranzo-Sánchez et al. (2024), Guo et al. (2024)

A.3 By Presentation Strategy

A.3.1 Incremental (93 papers)

Ryu et al. (2006), Fügen et al. (2007), Wolfel et al. (2008), Kolss et al. (2008), Fügen (2009), Cho et al. (2013), Fujita et al. (2013), Rangarajan Sridhar et al. (2013), Shimizu et al. (2013), Yarmohammadi et al. (2013), Oda et al. (2014), Shavarani et al. (2015), Wang et al. (2016), Siahbani et al. (2018), Wang et al. (2019), Xiong et al. (2019), Arivazhagan et al. (2020a), Bahar et al. (2020), Elbayad et al. (2020a), Elbayad et al. (2020b), Han et al. (2020), Iranzo-Sánchez et al. (2020), Ma et al. (2020b), Ren et al. (2020), Schneider and Waibel (2020), Wilken et al. (2020), Nguyen et al. (2021a), Ma et al. (2021), Bahar et al. (2021), Chen et al. (2021), Iranzo-Sánchez et al. (2021), Karakanta et al. (2021), Liu et al. (2021b), Liu et al. (2021a), Nguyen et al. (2021b), Novitasari et al. (2021), Zaidi et al. (2021), Zeng et al. (2021), Chang and yi Lee (2022), Deng et al. (2022), Dong et al. (2022), Fukuda et al. (2022a), Gaido et al. (2022), Guo et al. (2022), Indurthi et al. (2022), Iranzo-Sánchez et al. (2022), Li et al. (2022), Papi et al. (2022a), Polák et al. (2022), Subramanya and Niehues (2022), Wang et al. (2022b), Xue et al. (2022), Zaidi et al. (2022), Zeng et al. (2022), Zhang et al. (2022), Zhang and Feng (2022), Zhu et al. (2022), Xue et al. (2023), Raffel et al. (2023), Barrault et al. (2023), Fu et al. (2023), Fukuda et al. (2023), Gaido et al. (2023), Guo et al. (2023), Huang et al. (2023), Iranzo-Sánchez et al. (2024), Ko et al. (2023), Ma et al. (2023), Papi et al. (2023d), Papi et al. (2023c), Papi et al. (2023b), Papi et al. (2023a), Polák (2023), Polák et al. (2023), Polák et al. (2023), Raffel and Chen (2023), Tang et al. (2023), Wang et al. (2023), Yan et al. (2023), Zhang et al. (2023a), Zhang and Feng (2023), Yang et al. (2024), Chen et al. (2024), Deng and Woodland (2024), Guo et al. (2024), Ko et al. (2024), Ma et al. (2024), Papi et al. (2024c), Papi et al. (2024a), Papi et al. (2024b), Tan et al. (2024), Zhang et al. (2024), Zhang and Feng (2024)

A.3.2 Re-translation (13)

Müller et al. (2016), Niehues et al. (2016), Arivazhagan et al. (2020b), Arivazhagan et al. (2020a), Macháček et al. (2020), Yao and Haddow (2020), Bojar et al. (2021), Weller et al. (2021), Amrhein and Haddow (2022), Sen et al. (2022), Omachi et al. (2023), Chen et al. (2023), Alastruey et al. (2023)

A.3.3 Undefined (5)

Fügen et al. (2006a), Wołk and Marasek (2014), Cho et al. (2015), Cho et al. (2017), Dessloch et al. (2018)

A.4 By Papers Mentioning Automatic Segmentation

A.4.1 Not Mentioned

Ryu et al. (2006), Fujita et al. (2013), Wołk and Marasek (2014), Cho et al. (2015), Cho et al. (2017), Dessloch et al. (2018), Siahbani et al. (2018), Xiong et al. (2019), Arivazhagan et al. (2020a), Bahar et al. (2020), Elbayad et al. (2020a), Elbayad et al. (2020b), Han et al. (2020), Ma et al. (2020b), Ren et al. (2020), Wilken et al. (2020), Yao and Haddow (2020), Nguyen et al. (2021a), Chen et al. (2021), Karakanta et al. (2021), Liu et al. (2021b), Nguyen et al. (2021b), Novitasari et al. (2021), Weller et al. (2021), Zaidi et al. (2021), Zeng et al. (2021), Chang and yi Lee (2022), Deng et al. (2022), Dong et al. (2022), Fukuda et al. (2022a), Guo et al. (2022), Indurthi et al. (2022), Iranzo-Sánchez et al. (2022), Papi et al. (2022a), Polák et al. (2022), Subramanya and Niehues (2022), Wang et al. (2022b), Xue et al. (2022), Zaidi et al. (2022), Zeng et al. (2022), Zhang et al. (2022), Zhang and Feng (2022), Zhu et al. (2022), Omachi et al. (2023), Chen et al. (2023), Xue et al. (2023), Raffel et al. (2023), Alastruey et al. (2023), Barrault et al. (2023), Fu et al. (2023), Fukuda et al. (2023), Gaido et al. (2023), Guo et al. (2023), Huang et al. (2023), Ko et al. (2023), Ma et al. (2023), Papi et al. (2023d), Papi et al. (2023c), Papi et al. (2023b), Papi et al. (2023a), Polák et al. (2023), Polák et al. (2023), Raffel and Chen (2023), Tang et al. (2023), Wang et al. (2023), Yan et al. (2023), Zhang et al. (2023a), Zhang and Feng (2023), Yang et al. (2024), Chen et al. (2024), Deng and Woodland (2024), Guo et al. (2024), Ko et al. (2024), Ma et al. (2024), Papi et al. (2024c), Papi et al. (2024a), Tan et al. (2024), Zhang et al. (2024), Zhang and Feng (2024)

A.4.2 Mentioned

Fügen et al. (2006a), Fügen et al. (2007), Wolfel et al. (2008), Kolss et al. (2008), Fügen (2009), Cho et al. (2013), Rangarajan Sridhar et al. (2013), Shimizu et al. (2013), Yarmohammadi et al. (2013), Oda et al. (2014), Shavarani et al. (2015), Müller et al. (2016), Niehues et al. (2016), Wang et al. (2016), Wang et al. (2019), Arivazhagan et al. (2020b), Iranzo-Sánchez et al. (2020), Macháček et al. (2020), Schneider and Waibel (2020), Ma et al. (2021), Bahar et al. (2021), Bojar et al. (2021), Iranzo-Sánchez et al. (2021), Liu et al. (2021a), Amrhein and Haddow (2022), Gaido et al. (2022), Li et al. (2022), Sen et al. (2022), Iranzo-Sánchez et al. (2024), Polák (2023), Papi et al. (2024b)