## Learning Phone Embeddings for Word Segmentation of Child-Directed Speech

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#### Abstract

This paper presents a novel model that learns and exploits embeddings of phone ngrams for word segmentation in child language acquisition. Embedding-based models are evaluated on a phonemically transcribed corpus of child-directed speech, in comparison with their symbolic counterparts using the common learning framework and features. Results show that learning embeddings significantly improves performance. We make use of extensive visualization to understand what the model has learned. We show that the learned embeddings are informative for both word segmentation and phonology in general.

#### 1 Introduction

Segmentation is a prevalent problem in language processing. Both humans and computers process language as a combination of linguistic units, such as words. However, spoken language does not include reliable cues to word boundaries that are found in many writing systems. The hearers need to extract words from a continuous stream of sounds using their linguistic knowledge and the cues in the input signal. Although the problem is still non-trivial, competent language users utilize their knowledge of the input language, e.g., the (mental) lexicon, to a large extent to aid extraction of lexical units from the input stream.

Word segmentation in early language acquisition is especially interesting and challenging, as early language learners barely have a lexicon or any other linguistic knowledge to start with. Consequently, it has been studied extensively through psycholinguistic experiments (Cutler and Butterfield, 1992; Jusczyk et al., 1999; Jusczyk et al., 1993; Saffran et al., 1996; Jusczyk et al., 1999; Suomi et al., 1997; van Kampen et al., 2008) and computational modeling (Cairns et al., 1994; Christiansen et al., 1998; Brent and Cartwright, 1996; Brent, 1999; Venkataraman, 2001; Xanthos, 2004; Goldwater et al., 2009; Johnson and Goldwater, 2009).

The majority of the state-of-the-art computational models use symbolic representations for input units. Due to Zipf's law, most linguistic units, however, are rare and thus the input provides little evidence for their properties that are useful for solving the task at hand. In machine learning terms, the learner has to deal with the data sparseness problem due to the rare units whose parameters cannot be estimated reliably. A model using distributed representations can counteract the data sparseness problem by exploiting the similarities between the units for parameter estimation. This has motivated the introduction of embeddings (Bengio et al., 2003; Collobert et al., 2011), a family of low-dimensional, real-valued vector representation of features that are learned from data. Unlike purely symbolic representations, such distributed representations allow input units that appear in similar contexts to share similar vectors (embeddings). The model can, then, exploit the similarities between the embeddings during segmentation and learning.

This paper studies the learning and use of embeddings of phone<sup>1</sup> uni- and bi-grams for computational models of word segmentation in child language acquisition. Our work is inspired by recent success of embeddings in NLP (Devlin et al., 2014; Socher et al., 2013), especially in Chinese word segmentation (Zheng et al., 2013; Pei et al., 2014; Ma and Hinrichs, 2015). However, this work differs from Chinese word segmenta-

<sup>&</sup>lt;sup>1</sup>We use the therm *phone* as a theory-neutral term for the distinct (phonetic) segments in the input.

tion models in two aspects. (1) The model (Section 2) learns from a phonemically transcribed corpus of child-directed speech (Section 3.1) instead of large written text input. (2) The learning (Section 2.2) only relies on utterance boundaries in input as opposed to explicitly marked word boundaries. Although the number of phone types is small, higher level ngrams of phones inevitably increase the severity of data sparseness. Thus we expect embeddings to be particularly useful when larger phoneme ngrams are used as input units. The contributions of this paper are three-fold:

- A novel model that constructs and uses embeddings of phone ngrams for word segmentation in child language acquisition;
- Empirical evaluations of symbolic and embedding representations for this task on the benchmark data, which suggest that learning embeddings boosts the performance;
- A deeper analysis of the learned embeddings through visualizations and clustering, showing that the learned embeddings capture information relevant to segmentation and phonology in general.

In the next section we define the distributed representations we use in this study, *phone-embeddings*, and a method for learning the embeddings and the segmentation parameters simultaneously from a corpus without word boundaries. Then we present a set of experiments for comparing embedding and symbolic representations (Section 3). We show our visualization and clustering analyses of the learned embeddings (Section 4) before discussing our results further in the context of previous work (Section 5) and concluding the paper.

### 2 Learning Segmentation with Phone Embeddings

#### 2.1 The architecture of the model

Figure 1 shows the architecture of the proposed embedding-based model. Our model takes the embeddings of phone uni- and bi-grams in the local window for each position in an utterance, and predicts whether that position is a word boundary. The embeddings for the phone ngrams are learned *jointly* with the segmentation model. The model has the following three components:



The position between t and I in "WAtIzIt" is being predicted.

Figure 1: Architecture of our model.

**Look-up table** maps phone ngrams to their corresponding embeddings. In this study, for each position j, we consider the 4 unigrams  $(c_{j-1}, c_j, c_{j+1}, c_{j+2})$  and 2 bigrams  $(c_{j-1}c_j)$  and  $c_{j+1}c_{j+2}$  that are in a window of 4 phones of positions j. The phone  $c_j$  represents the phone on the left of the current position j and so on.

**Concatenation**. To predict the segmentation for position j, the embeddings of the phone uniand bi-gram features are *concatenated* into a single vector, *input embedding*,  $\mathbf{i}_j \in \mathbb{R}^{NK}$ , where K = 6 is the number of uni- and bi-gram used and N = 50 is the dimension of the embedding of each ngram.

**Sigmoid function**. The model then computes the sigmoid function (1) of the dot product of the input embedding  $\mathbf{i}_j$  and the weight vector w. The output is a score  $\in [0, 1]$  that denotes the probability that the current position being a word boundary, which we call *boundary probability*.

$$f(j) = \frac{1}{1 + exp\left(-\mathbf{w} \cdot \mathbf{i}_{j}\right)} \tag{1}$$

# 2.2 Learning with utterance edge and random sampling

Our model learns from utterances that have word boundaries removed. It, however, utilizes the *utterance boundaries* as positive instances of word boundaries. Specifically, the position before the first phone of an utterance is the left boundary of the first word, and the position after the last phone of an utterance is the right boundary of the last word. For these positions, dummy symbols are used as the two leftmost (rightmost) phones. Moreover, one position within the utterance is randomly sampled as negative instance. Although such randomly sampled instances are not guaranteed to be actual negative ones, sampling balances the positive instances, which makes learning possible.

The training follows an on-line learning strategy, processing one utterance at a time and updating the parameters after processing each utterance. The trainable parameters are the weight vector and the embeddings of the uni- and bi-grams. For each position j, the boundary probability is computed with the current parameters. Then the parameters are updated by minimizing the *cross-entropy loss function* as in (2).

$$J_j = -[y_j \log f(j) + (1 - y_j) \log (1 - f(j))] \quad (2)$$

In formula (2), f(j) is the boundary probability estimated in (1) and  $y_j$  is its presumed value, which is 1 and 0 for utterance boundaries and sampled intra-utterance positions, respectively. To offset over-fitting, we add an L2 regularization term  $(||\mathbf{i}_j||^2 + ||\mathbf{w}||^2)$  to the loss function, as follows:

$$J_j \leftarrow J_j + \frac{\lambda}{2} \left( ||\mathbf{i}_j||^2 + ||\mathbf{w}||^2 \right)$$
(3)

The  $\lambda$  is a factor that adjusts the contribution of the regularization term. To minimize the regularized loss function, which is is still convex, we perform *stochastic gradient descent* to iteratively update the embeddings and the weight vector in turn, each time considering the other as constant. The gradients and update rules are similar to that of logistic regression model as in Tsuruoka et al. (2009), except that the input embeddings **i** are also updated besides the standard weight vector.

In particular, the gradient of input embeddings  $i_j$  for each particular position j is computed according to (4), where w is the weight vector and  $y_j$  is the assumed label. The input embeddings are then updated by (5), where  $\alpha$  is the learning rate.

$$\frac{\partial J_j}{\partial \mathbf{i}_j} = (f(j) - y_j) \cdot \mathbf{w} + \lambda \mathbf{i}_j \tag{4}$$

$$\mathbf{i}_j \leftarrow \mathbf{i}_j - \alpha \frac{\partial J_j}{\partial \mathbf{i}_j}$$
 (5)

#### 2.3 Segmentation via greedy search

The word segmentation of utterances is a greedy search procedure using the learned model. It irreversibly predicts segmentation for each position j

 $(1 \le j \le N =$  utterance length), one at a time, in a left-to-right manner. If the boundary probability given by the model greater than 0.5, the current position is predicted as word boundary, otherwise non-boundary. The segmented word sequence is built from the predicted word boundaries in the utterance.

#### **3** Experiments and Results

The learning framework described in Section 2 can also be adopted for symbolic representations where the ngram features for each position are represented by a sparse *binary vector*. In the symbolic representation, each distinct uni- or bi-gram is represented by a distinct dimension in the input vector. In that case, the learning framework is equivalent to a *logistic regression* model, the training of which only updates the weight vector but not the feature representations. In this section, we run experiments to compare the performances of embedding- and symbolic-based models using the same learning framework with the same features. Before presenting the experiments and the results, we describe the data and evaluation metrics.

#### 3.1 Data

In the experiments reported in this paper, we use the *de facto* standard corpus for evaluating segmentation models. The corpus was collected by Bernstein Ratner (1987) and converted to a phonemic transcription by Brent and Cartwright (1996). The original corpus is part of the CHILDES database (MacWhinney and Snow, 1985). Following the convention in the literature, the corpus will be called the *BR corpus*. Since our model does not know the locations of true boundaries, we do not make training and test set distinction, following previous literature.

#### 3.2 Evaluation metrics

As a measure of success, we report F-score, the harmonic mean of *precision* and *recall*. F-score is a well-known evaluation metric originated in information retrieval (van Rijsbergen, 1979). The calculation of these measures depend on true positive (TP), false positive (FP) and false negative (FN) values for each decision. Following earlier studies, we report three varieties of F-scores. The *boundary* F-score (**BF**) considers individual boundary decisions. The *word* F-score (**WF**) quantifies the accuracy of recognizing word to-

kens. And the *lexicon* F-scores (**LF**) are calculated based on the gold-standard lexicon and lexicon learned by the model. For details of the metrics, see Goldwater et al. (2009). Following the literature, the utterance boundaries are not included in boundary F-score calculations, while lexicon/word metrics include first and the last words in utterance.

Besides these standard scores we also present over-segmentation (EO) and under-segmentation (EU) error rate (lower is better) defined as:

$$EO = \frac{FP}{FP + TN} \qquad EU = \frac{FN}{FN + TP}$$

where TN is true negatives of boundaries. Besides providing a different look at the models' behavior, it is straightforward to calculate the statistical uncertainty around them since they resemble NBernoulli trials with a particular error rate, where N is number of boundary and word-internal positions for EU and EO respectively.

The results of our model in this paper are directly comparable with the results of previous work on the *BR corpus* using the above metrics. The utterance boundary information that our method uses is also available to any "pure" unsupervised method in literature, such as the EMbased algorithm of Brent (1999) and the Bayesian approach of Goldwater et al. (2009). In these methods, word hypotheses that cross utterance boundaries are not considered, which implicitly utilizes utterance boundary "supervision."

#### 3.3 Experiments

To show the differences between the symbolic and embedding representations, we train both models on the *BR corpus*, and present the performance and error scores on the complete corpus. The training of all models use the linear decay scheme of learning rate with the initial value of 0.05 and the regularization factor is set to 0.001 throughout the experiments. Table 1 presents the results, including standard errors for EO and EU, for *emb*(edding)and *sym*(bolic)-based models using unigram features (*uni*) and unigram+bigram features (*all*), respectively.

Table 1 shows the average of the results obtained from 10 independent runs. For each run, we take the scores from the 10th iteration of the whole data set, where the scores are stabilized. All models learn quickly and have good performance after

Model	EO	EU	BF	WF	LF
emb/all	6.4±0.1	17.3±0.2	82.9	68.7	42.6
sym/all	$8.1{\pm}0.1$	$25.8{\pm}0.2$	75.9	60.2	31.6
emb/uni	$15.8 {\pm} 0.1$	10.6±0.3	77.4	59.1	40.7
sym/uni	$13.2{\pm}0.1$	$21.7{\pm}0.2$	73.4	54.4	29.4

Table 1: Performance of embedding and symbolic models. Numbers in percentage.

the first iteration already. And the differences between the scores of subsequent iterations are rather small.

#### 4 Visualization and Interpretation

The experiment results in the previous section show that learning embeddings jointly with a segmentation model, instead using symbolic representations, leads to a boost of segmentation performance. Nevertheless, it is not straightforward to interpret embeddings, as the "semantics" of each dimension is not pre-defined as in symbolic representations. In this section, we use visualization and clustering techniques to interpret the information captured by the embeddings.

**Phone symbols in the BR corpus**. We use the BR corpus for visualization as in the experiments. The transcription in the BR corpus use symbols that, unfortunately, can not be converted to International Phonetic Alphabet (IPA) in a context-free, deterministic way. Thus we keep them as they are and suggest readers who are unfamiliar with such symbols to refer to Appendix A.

#### 4.1 Embeddings encode segmentation roles

Segmentation roles of phone ngrams. We first investigate the correspondence of the embeddings to the metrics that are indicative for segmentation decisions. For distinguishing word-boundary positions from word-internal positions as in segmentation models, it is helpful to know whether a particular phone unigram/bigram is more likely to occur at the beginning of a word (*word-initial*), at the end of a word (*word-final*), in the middle of a word (*word-medial*), or has a *balanced distribution* of above positions. For a phone bigram, it can also be *corss word-boundary*. We call such tendencies of phone ngrams as *segmentation roles*.

We hypothesize that the embeddings that are learned by our model can capture segmentation roles: the embeddings of phone ngrams of the same segmentation role are similar to each other and are dissimilar to the phone ngrams of different



Figure 2: PCA Projections of the phone uni-gram (left) and bi-gram (right) embeddings learned in our model.

segmentation roles. To test this, we use principal component analysis (PCA) to project the embeddings of phone uni- and bi-grams that are learned in our model into two-dimension space, where the resulting vectors preserve 85% and 98% of the variance in the original 50-dimension uni- and bi-gram embeddings, respectively. We then plot such PCA-projected 2-D vectors of the phone ngrams in Figure 2, where the geometric distances between data points reflect the (dis-)similarities between the original embeddings of phone ngrams. These data points are color coded to demonstrate the dominant segmentation role of each phone ngram.

A phone ngram is categorized as *word-initial*, *word-medial*, *word-final* or *corss word-boundary* (only applicable for bigrams), if the ngram cooccur more than 50% of the time with the corresponding segmentation roles according to the gold standard segmentation. If none of the roles reaches the majority, the ngram is categorized as *balanced distribution*. Note that segmentation roles are assigned using the true word boundaries, while the embeddings are learned only from utterance boundaries.

Figure 2 (left) shows that phone unigrams of the same category tend to cluster in the same neighborhood, while unigrams of distinct categories tend to locate apart from each other. This is consistent with our hypothesis on embeddings being capable of capturing segmentation roles. Figure 2 (right) shows that the distribution of phone bigrams is noisier, as many bigrams of different categories congest in the center. This suggests that bigram embeddings are less well estimated than unigrams ones, probably due to the larger number and lower relative frequencies of bigrams. Nevertheless, the *word-initial* v.s. *word-final* contrast in bigrams is still sharp, as a result of our training procedure that makes heavy use of the initial and final positions of utterances, which are also word boundaries. In summary, the information that are encoded in our phone ngram embeddings is highly indicative of correct segmentations.

#### 4.2 Embeddings capture phonology

Hierarchical clustering of phones. Different from the previous subsection that correlates the learned embeddings with segmentation-specific roles, we can alternatively explore the embeddings more freely to see what structures emerge from data. To this end, we apply hierarchical agglomerative clustering (Johnson, 1967) to the embeddings of phone unigrams to build up clusters in a bottom-up manner. Initially, each unigram embedding itself consists of a cluster. Then at each step, the two most similar clusters are merged. The procedure iterates until every embedding is in the same cluster. The similarity between clusters are computed by the single linkage method, which outputs the highest score of all the pairwise cosine similarities between the embeddings in the two clusters. Since the clustering procedure is based on pair-wise cosine similarities between embeddings, we first compute such similarity scores, composing the similarity matrix.



Figure 3: Hierarchical clustering and similarity matrix of phone embeddings learned by our model.

The dendrogram (Jones et al., 2001) that represents the clustering results is shown in Figure 3, together with the *heatmap* that represents the similarity matrix. The dendrogram draws a Ushaped link to indicate how a pair of child clusters form their parent cluster, where the dissimilarity between the two child clusters are shown by the height of the top of the U-link. The intensity of the color of each grid in the heatmap denotes the similarity between the two corresponding phone embeddings. Moreover, each lowest node, i.e. leaf, of the dendrogram is vertically aligned with the column of the heatmap that corresponds to the same phone, which is labeled using the BR-corpus symbols. Thus the dark blocks along the antidiagonal also indicate the salient clusters in which phone embeddings are similar to one another.

**Phonological structure**. The heatmap reveals several salient blocks, such as the one on the top-right corner and the one near the bottom-left corner. The former is part of a group of clusters spreading the whole right 2/3 of the dendrogram/heatmap, which mostly consists English

consonants. In contrast, the latter contains short, unrounded vowels in English, E, &, I and A, as in bet, that, bit and but, respectively. It also contains the long-short vowel pair a and O as in hot and law. Immediately to the right of them are the cluster of compound vowels, o, 3, e, Q. In general, most clusters are either consonant- or vowel-dominant, while groups of the similar vowels form sub-clusters under the big vowel cluster. Although far from perfect, the results suggest that the learned phone embeddings capture phonological features of English. On one hand, the emergence of such phonological structure is not surprising, as phonology is part of what defines a word, although our word segmentation model does not explicitly target it. On the other hand, such results are relevant as they suggest that the phonological regularities are salient and learnable from transcriptions even if lexical knowledge is absent.

#### 4.3 Comparison with word2vec embeddings

We see that our phone embeddings can capture segmentation-informative and phonology-related



Figure 4: Heatmap of phone embeddings in word2vec (top) and our model (bottom).

patterns. A question remains: is this the consequence of joint learning of the embeddings with the segmentation model, or something also achievable by general-purpose embeddings? We test this by comparing our phone embeddings with the embeddings that are trained by a standard embedding construction tool, word2vec (Mikolov et al., 2013). We first preprocess the raw *BR corpus* to construct the phone uni- and bi-gram corpora, respectively. Then we run word2vec with skip-gram method for 20 iterations on the two corpora to train the embeddings for phone uni- and bi-grams, respectively. The training relies on using each ngram to predict other ngrams in the same local window. We use a window size of 4 phones in the training to be comparable with our models.

We first plot the heatmap of the unigram embeddings of the word2vec model and that of our model in Fig 4, where the embeddings of distinct phone categories in our model exhibit distinct patterns, whereas such distinctions are unclear in the word2vec embeddings. Then we conduct the same PCA and hierarchical clustering analyses for the word2vec embeddings, as we did for our learned embeddings. The results are shown in Figure 5 and 6, respectively. We see that word2vec embeddings capture neither segmentation-specific features nor phonological structures as our learned embeddings do, which suggests that the joint learning of the embeddings and the segmentation model is essential for the success.

#### 5 Discussion and Related Work

Performance. The focus of this paper is investigating the usefulness of embeddings, rather than achieving best segmentation performance. Since multiple cues are useful for both segmentation by children (Mattys et al., 2005; Shukla et al., 2007) and computational models (Christiansen et al., 1998; Christiansen et al., 2005; Çöltekin and Nerbonne, 2014), our single-cue model is not expected to outperform multiple-cue ones. The upper part of Table 2 shows the results of two stateof-the-art systems, both of which adopt multiple cues. Goldwater et al. (2009) relies on Bayesian models, especially hierarchical Dirichlet process, which models phone unigrams, word unigrams and bigrams using similar distributions. Unlike our model, which has no explicit notion of words, Goldwater et al. (2009) keeps track of phones, words, as well as word bigrams. In comparison with our on-line learning approach, their Gibbs sampling-based learning method repeatedly processes the data in a batch way. By contrast, Cöltekin and Nerbonne (2014) does conduct online learning. But their best performing model,



Figure 5: PCA Projections of the embeddings of phone unigrams (top) and bigrams (bottom) in word2vec models.



Figure 6: Hierarchical clustering and similarity matrix of phone embeddings in word2vec.

PUW, does not only rely on utterance boundaries (U) as in our model, but also combines the predictability information (P) and the lexicon (L) of previously discovered words.

An interesting observation is that our our model achieves reasonably good boundary and word-

token F-scores, even comparing with these stateof-the-art models. Unfortunately, the lexicon Fscore of our model is significantly lower. The reason is probably that our method models segmentation decisions per position without explicitly keeping a lexicon, whereas both state-of-the-art models are "lexicon-aware", which gives status to recognized words. The use of word context can help to identify low frequency words, some of which, especially longer ones, are difficult for our phone window-based model.

Model		WF	LF
Goldwater et al. (2009)	85.2	72.3	59.1
Çöltekin and Nerbonne (2014): PUW		76.4	53.3
Daland and Pierrehumbert (2011)	62.7	42.5	10.1
Fleck (2008)		70.7	36.6
Çöltekin and Nerbonne (2014): U	83.8	71.1	44.9
Our model: embedding, uni- & bi-gram	82.9	68.7	42.6

Table 2: Comparisoin of the best performance of our model (bottom) with the state-of-the-art systems on the task (upper) and the models using utterance boundaries as the main cue (middle). U: using utterance boundary only; PUW: using predictability, utterance boundary and the learned lexicon. Numbers in percentage.

It is probably more instructive to compare the performance of our model with other models evaluated in similar settings and use utterance boundaries as the main cue. The results of such models are shown in the middle part of Table 2. Among them, Daland and Pierrehumbert (2011) uses only unigrams, whereas Fleck (2008) and the utterance boundary-based model (U) in Çöltekin and Nerbonne (2014) are more elaborate, combining one to three-grams of phones. The performance would probably be lower if only uni- or bigrams are used as in our model.

The scores at the bottom of the Table 2 suggest that our model fares well in comparison to the models that exploit similar learning strategies and information sources. The results also show that embeddings of phone unigrams and bigrams are effective for segmentation. In addition, we also tried trigrams, which did not improve the results for symbolic or embedding models. This may be due to that the trigrams are too sparse, especially when our training samples only one inter-utterance position per utterance.

Model properties and design choice. As described at the beginning of Section 3, the proposed model can be seen as an extension to logistic regression model, where the resulting model also learns the distributed representations of features from the data. The training relies on isolated positions, namely utterance boundaries and sampled intra-utterance positions, making the model a classifier that ignores the sequential dependencies. For these reasons, our model is structurally simple and computationally efficient. We also avoid batch processing-based and computationally expensive techniques such as Gibbs sampling, as adopted in many Bayesian models. For cognitive modeling, efficient, on-line learning is favorable, as human brain appears to work that way.

To investigate the impact of learning and using distributed representations, we could alternatively use other neural network architectures, such as multi-layer feed-forward neural networks or recurrent neural networks. The computational complexity would be much higher in that case. Nevertheless, it is still interesting, as a future work, to develop phone-level recurrent neural network (RNN) models for the task. In particular, it may be promising to experiment with a modern variation of RNN, long short-term memory (Schmidhuber and Hochreiter, 1997), as it recently achieved considerable success on various NLP tasks. A challenge here is how to train effective RNN models in the language acquisition setting, where explicit supervision is mostly absent.

**Embeddings boost segmentation**. Table 1 demonstrates that learning embeddings instead of using symbolic representations boosts segmentation performance. This is true in both settings where the model adopts unigrams and unigram+bigrams as features, respectively. With embeddings, models apply the information obtained from frequent input units to the decisions involving infrequent units with similar representations. Hence, although embeddings are beneficial in both settings, it is not surprising that the improvement is higher for the unigrams+bigrams setting, where the data sparseness is more severe.

Figure 7 shows the difference in the learning curves of the embedding-based and symbolicbased models, both using unigram+bigram features. The embedding model starts with a higher error rate in comparison to the symbolic one, since the vectors for each unit is randomly initialized. However, as the embeddings are updated with more input, the embedding model quickly catches



Figure 7: The mean of the error rates during the 1st iteration for the *emb*edding and *symbolic* models.

up with the symbolic model and finally outperforms it, as the results in Table 1 show.

**Other distributed representations**. The utterance boundary cue has been used in earlier work (Aslin et al., 1996; Stoianov and Nerbonne, 2000; Xanthos, 2004; Monaghan and Christiansen, 2010; Fleck, 2008), but not with embeddings. Distributed representations other than learned embeddings, however, have been common in the early connectionist models (Cairns et al., 1994; Aslin et al., 1996; Christiansen et al., 1998). Besides better performance, our model differs in that it learns the embeddings from the input, while earlier models used hand-crafted distributed representations. This allows our model to optimize representations for the task at hand.

#### 6 Conclusion

In this paper, we have presented a model that jointly learns word segmentation and the embeddings of phone ngrams. The learning in our model is guided by the utterance boundaries. Hence, our learning method, although not unsupervised in machine learning terms, does not use any information that is unavailable to the children acquiring language. To the best of our knowledge, this is the first work of learning phone embeddings for computational models of word segmentation in child language acquisition. Compared with symbolic-based models using the same learning framework, embedding-based models significantly improve results. Visualization and analyses show that the learned embeddings are indicative of not only correct segmentations, but also certain phonological structures.

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#### Vowels Consonants Rhotic Vowels Symbol Example Symbol Example Symbol Example D the & that # are G jump 6 about % for bottle 7 bOy here L ( Μ rhythm 9 fly lure ) Ν А \* sing but hair ship 3 S Е bet bird Т thin I bit R butter W 0 when law Ζ azure Q bout b boy U put chip hot с а d dog e bay f fox i bee boat go 0 g boot h hat u k cut 1 lamp m man n net pipe р run S sit t tov view v w we you y zip Ζ button

#### A Symbols used in BR corpus

Adapted from Çöltekin (2011).